

Synthesis and Modification of Holey Graphene for Energy Storage

Emerging Holey 2D Nanomaterials

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Next-Gen Energy Storage Devices: Lightweight AND Low-Volume

Power (Density)

$$P = \frac{V^2}{4R_s}$$

Energy (Density)

$$E = \frac{1}{2} C V^2$$

V: Cell voltage
 R_s : Internal resistance
C: Capacitance

Applications

- ☐ Backup power systems
- ☐ Avionics
- ☐ Communication systems
- ☐ UAVs

Impacts

- ☐ Improve aircraft reliability and operation time
- ☐ Improve energy efficiency
- ☐ Reduce emissions
- ☐ Improve aircraft safety

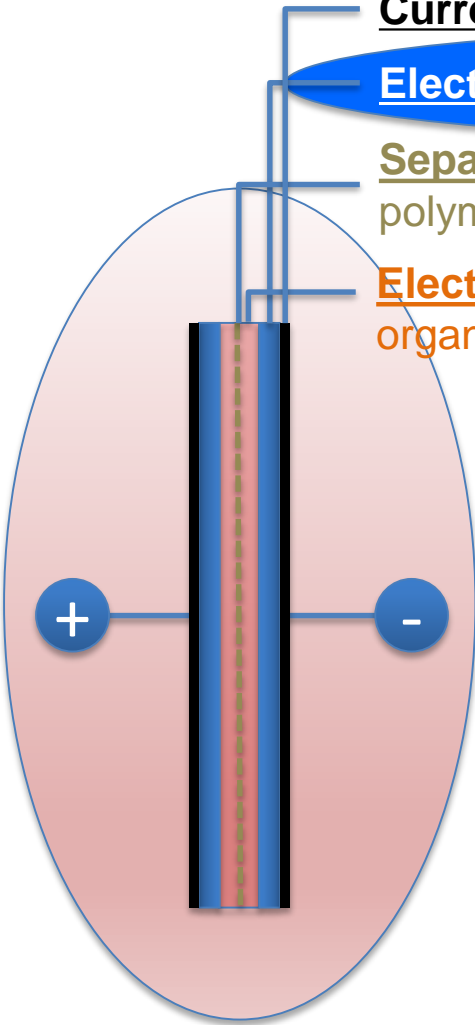
Nanocarbon Electrodes

Current collector: Metals

Electrode: Activated carbon (0.1 – 0.8 mm)

Separator: Thin porous polymeric membrane

Electrolyte: Aqueous, organic, or ionic liquid



Nanocarbons

Carbon Nanotubes: $L < 5 \mu\text{m}$; $D < 100 \text{ nm}$

Graphene : $L < 10 \mu\text{m}$; $T < 5 \text{ nm}$

- ✓ High theoretical surface area
- ✓ High electrical conductivity

Improving Accessible Surface Area

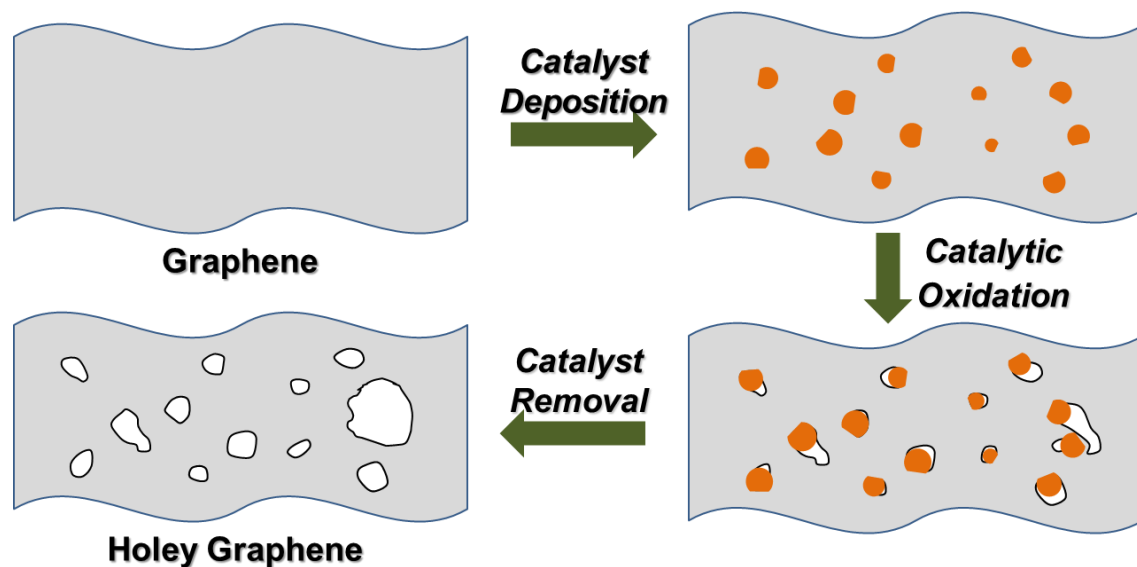
- ❑ Graphene foams & aerogels
 - Porous
 - High gravimetric capacitance

- But LARGE volume (i.e., low volumetric performance)

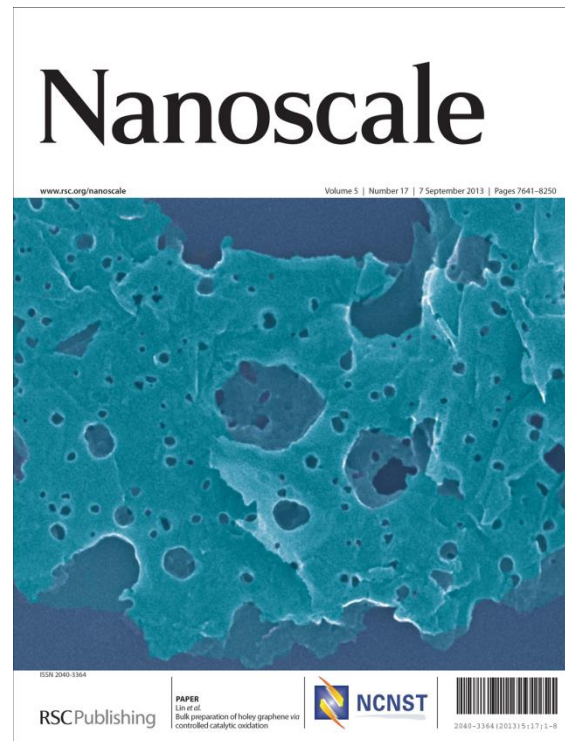
For example:

- ❑ Zou et al., *ACS Nano* **2010**, 4, 7293.
- ❑ Ji et al., *Nano Lett.* **2012**, 12, 2446.
- ❑ Chen et al., *Adv. Mater.* **2012**, 24, 4569.
- ❑ Sun et al., *Adv. Mater.* **2013**, 25, 2554.

Our Solution: Holey Graphene (hG)



Controlled Catalytic Oxidation



Nanoscale **2013**, 5, 7814.

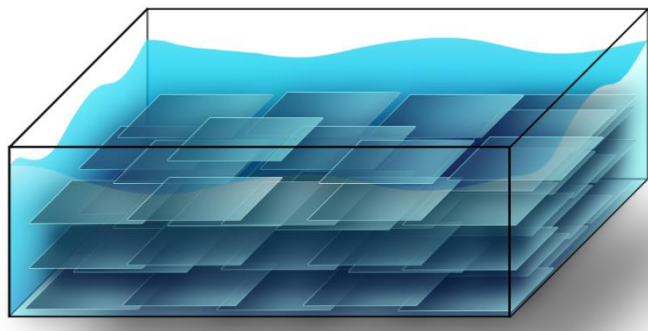
Holey Graphene vs. Graphene

Improved ion transport path at high stacking density



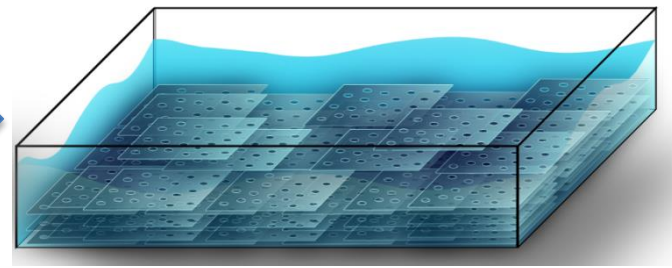
Raw graphene electrode

Holey graphene electrode



High volume

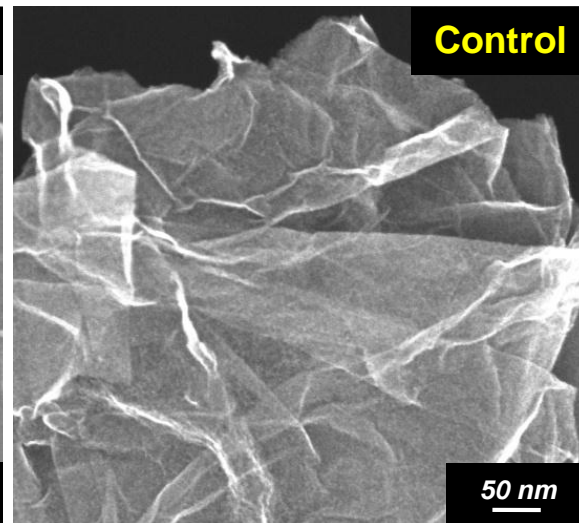
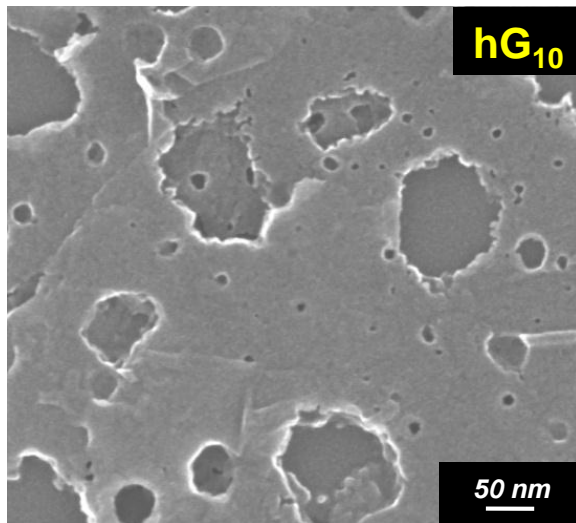
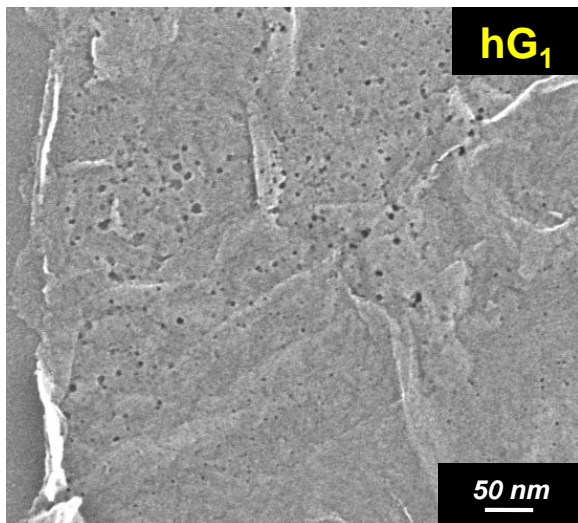
**Equivalent
Capacitance**



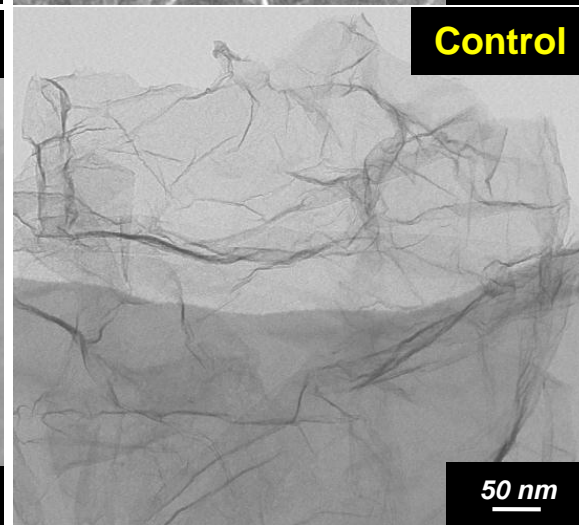
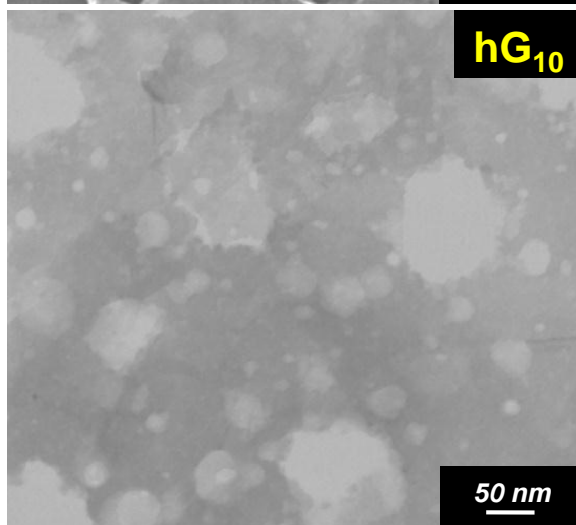
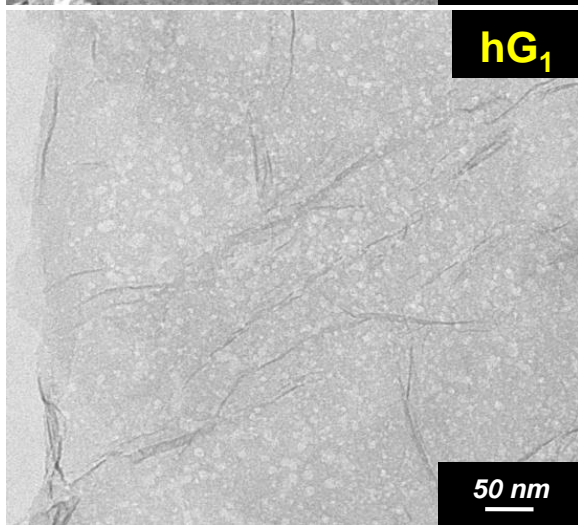
Low volume

Hole Size Control

SEM



TEM

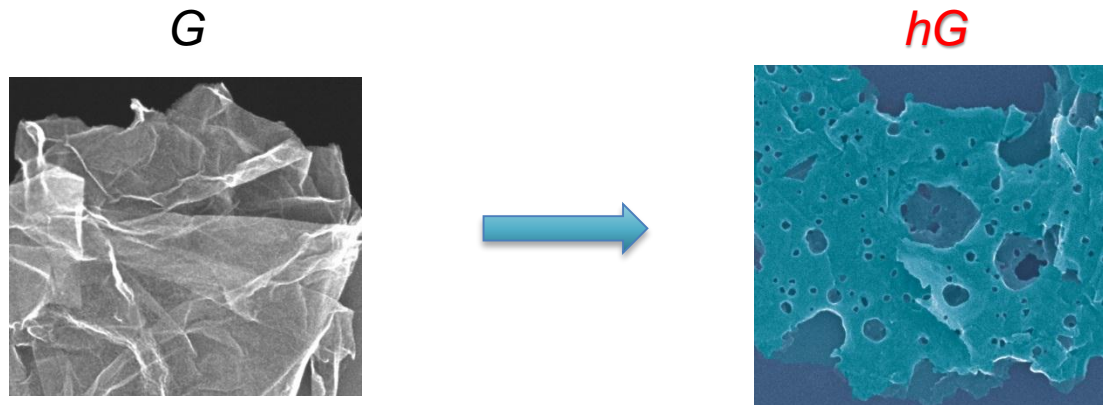


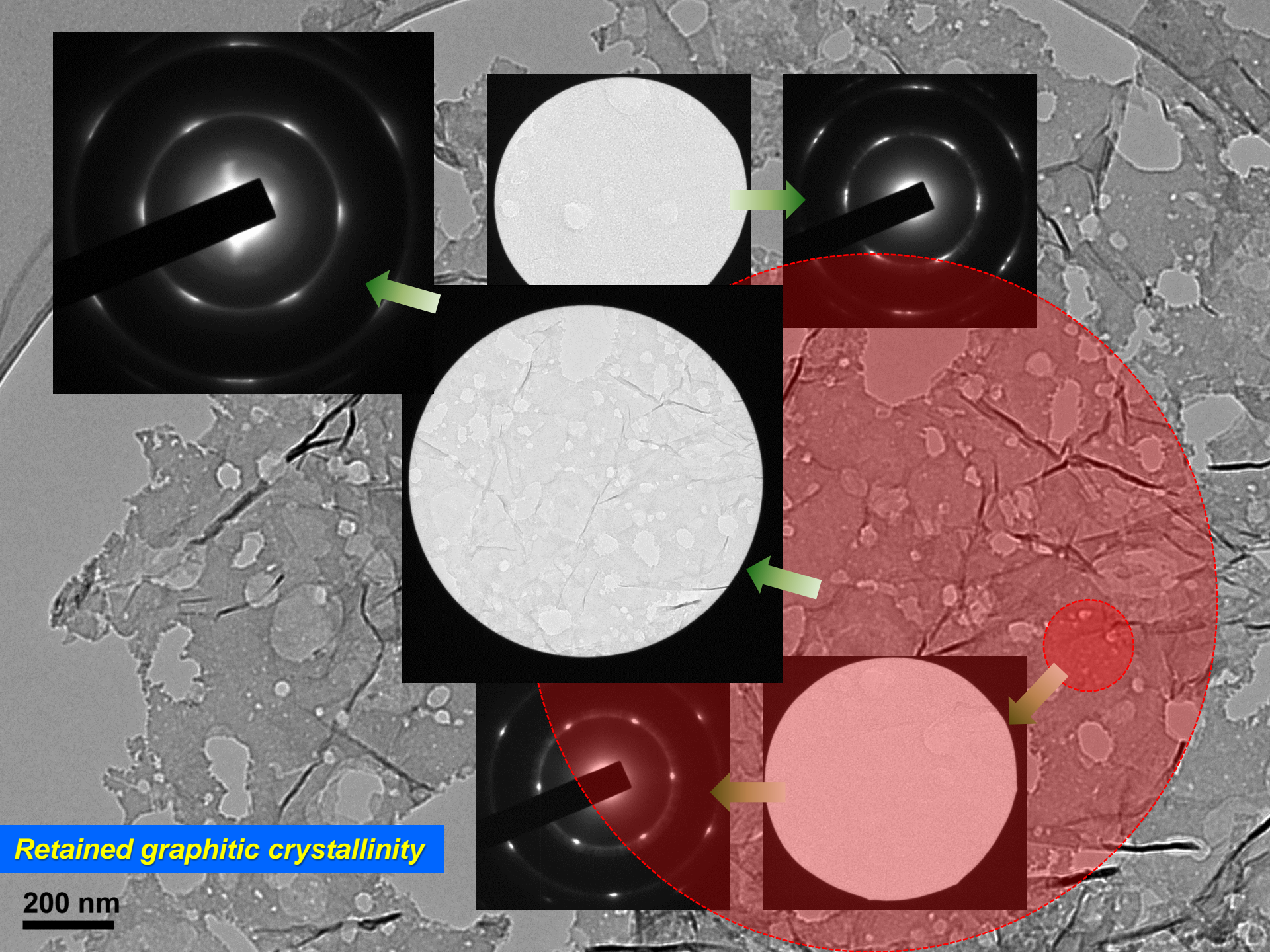
Catalyst Removal: HNO_3 (2.6 M), 2h reflux

hG_x (X: Starting Ag Content)

Holey Graphene vs. Graphene for Supercapacitors

- ❑ In-plane porosity: Improve ion transport path
- ❑ Accessible surface area: Improve gravimetric capacitance
- ❑ Volume reduction: Mitigate need to create large pores/spacing
- ❑ Electrical Conductivity: Retain graphitic crystallinity

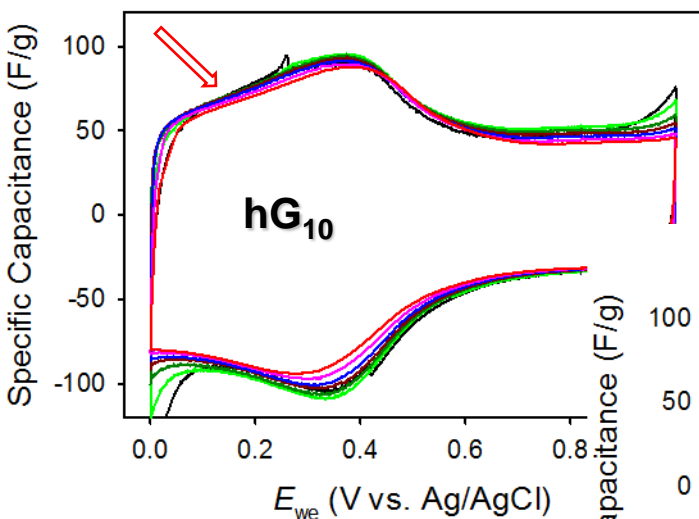




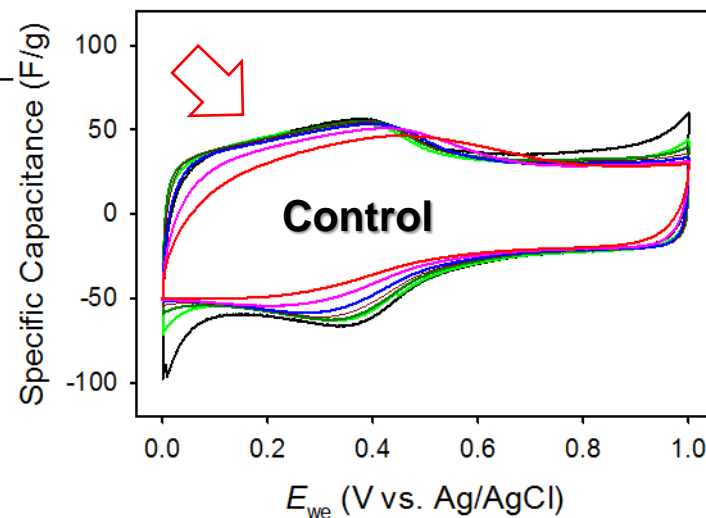
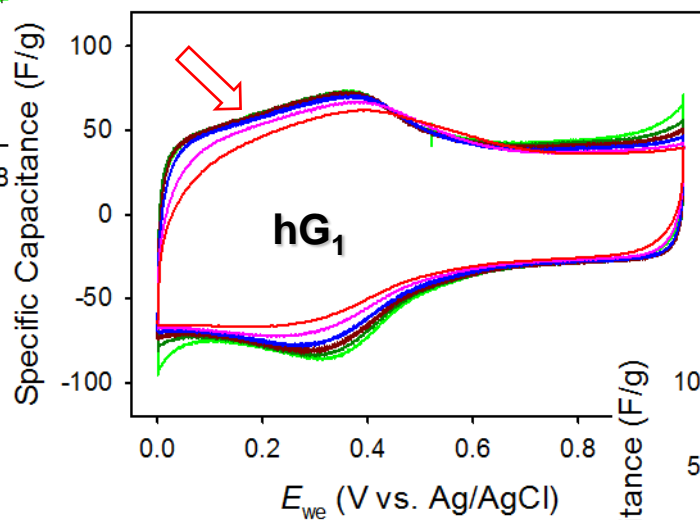
Retained graphitic crystallinity

200 nm

Effect of Holes?



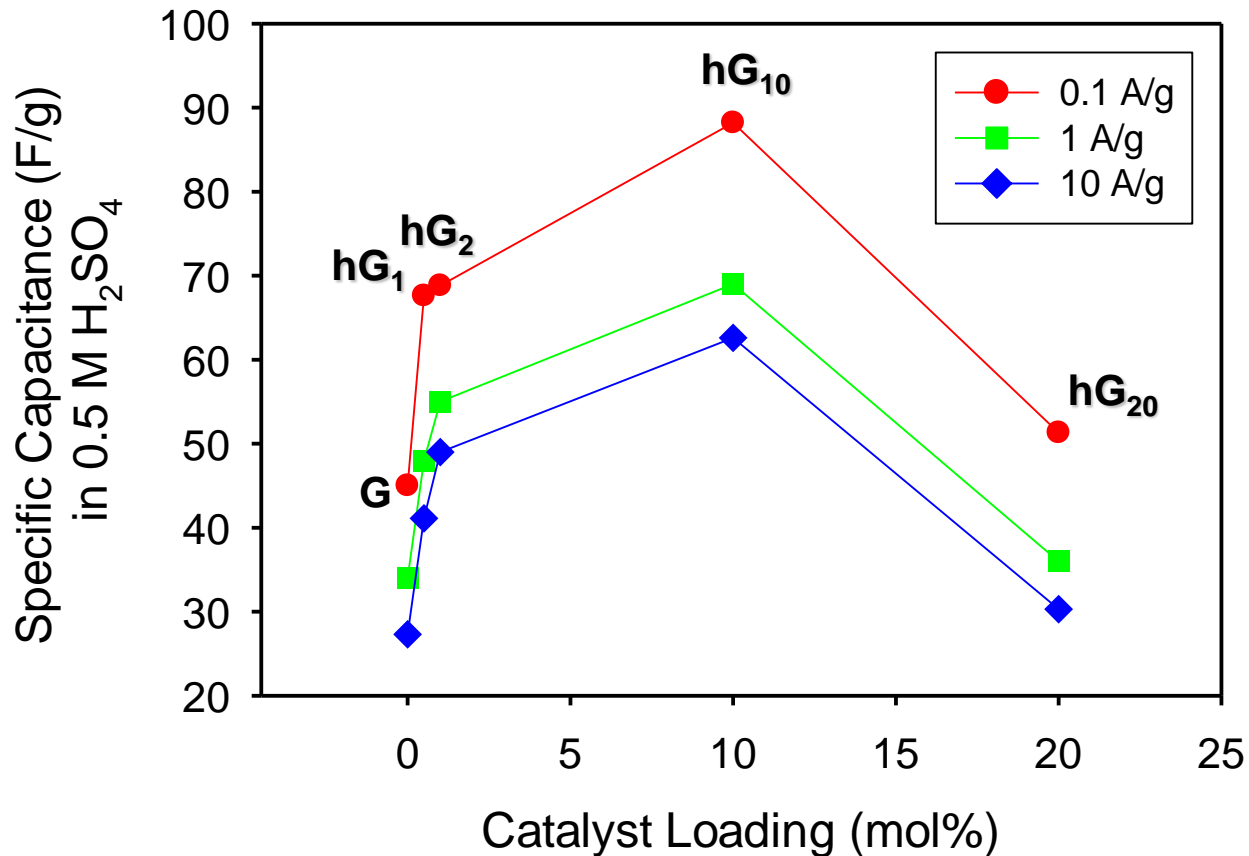
Scan rate: 10, 20, 50, 100, 200, 500, 1000 mV/s



□ 0.5 M H₂SO₄

□ 3-electrode Configuration

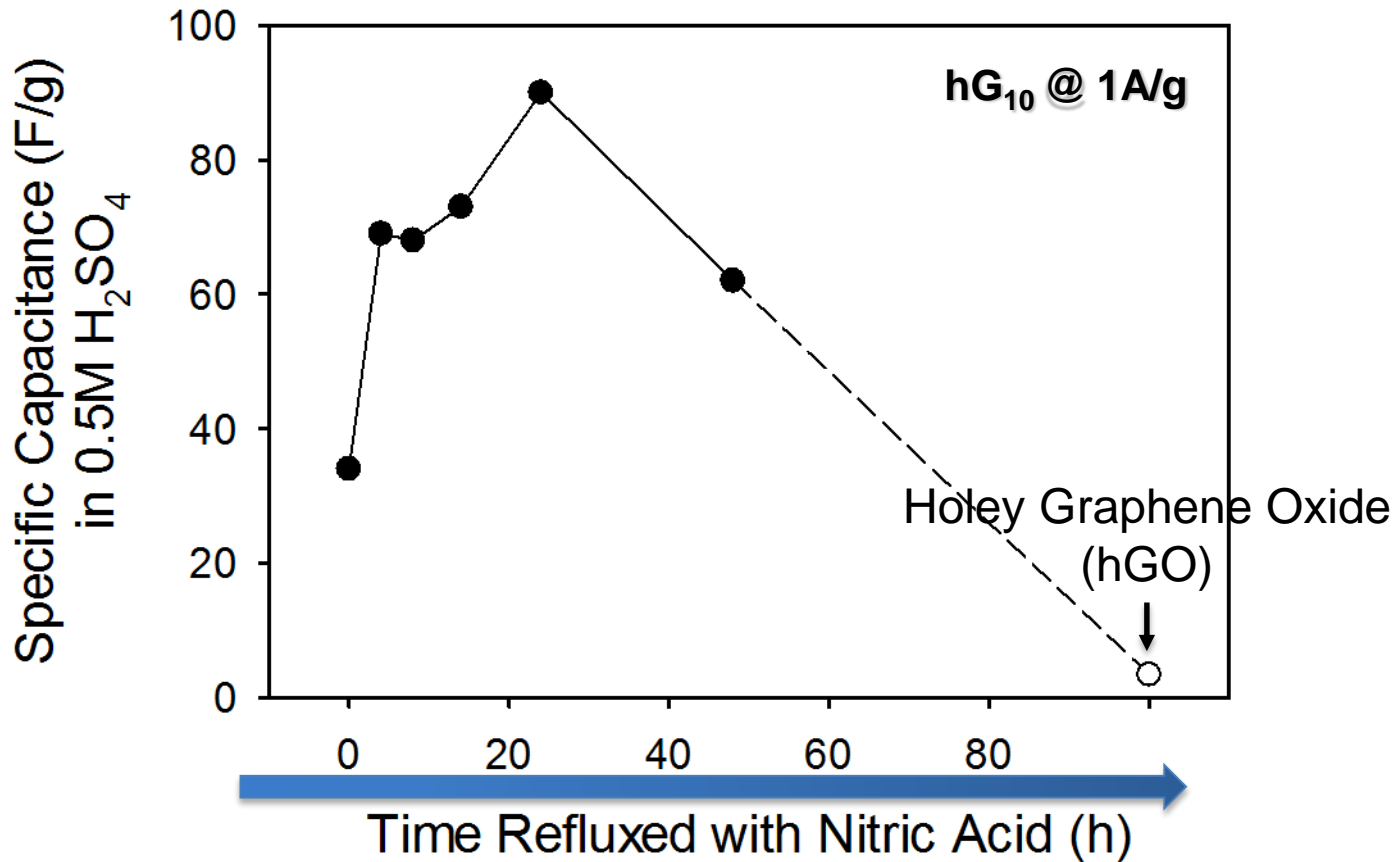
Catalyst Loading \longleftrightarrow Hole Size



Improvement of capacitance was achieved at an optimum catalyst loading (\leftrightarrow hole size).

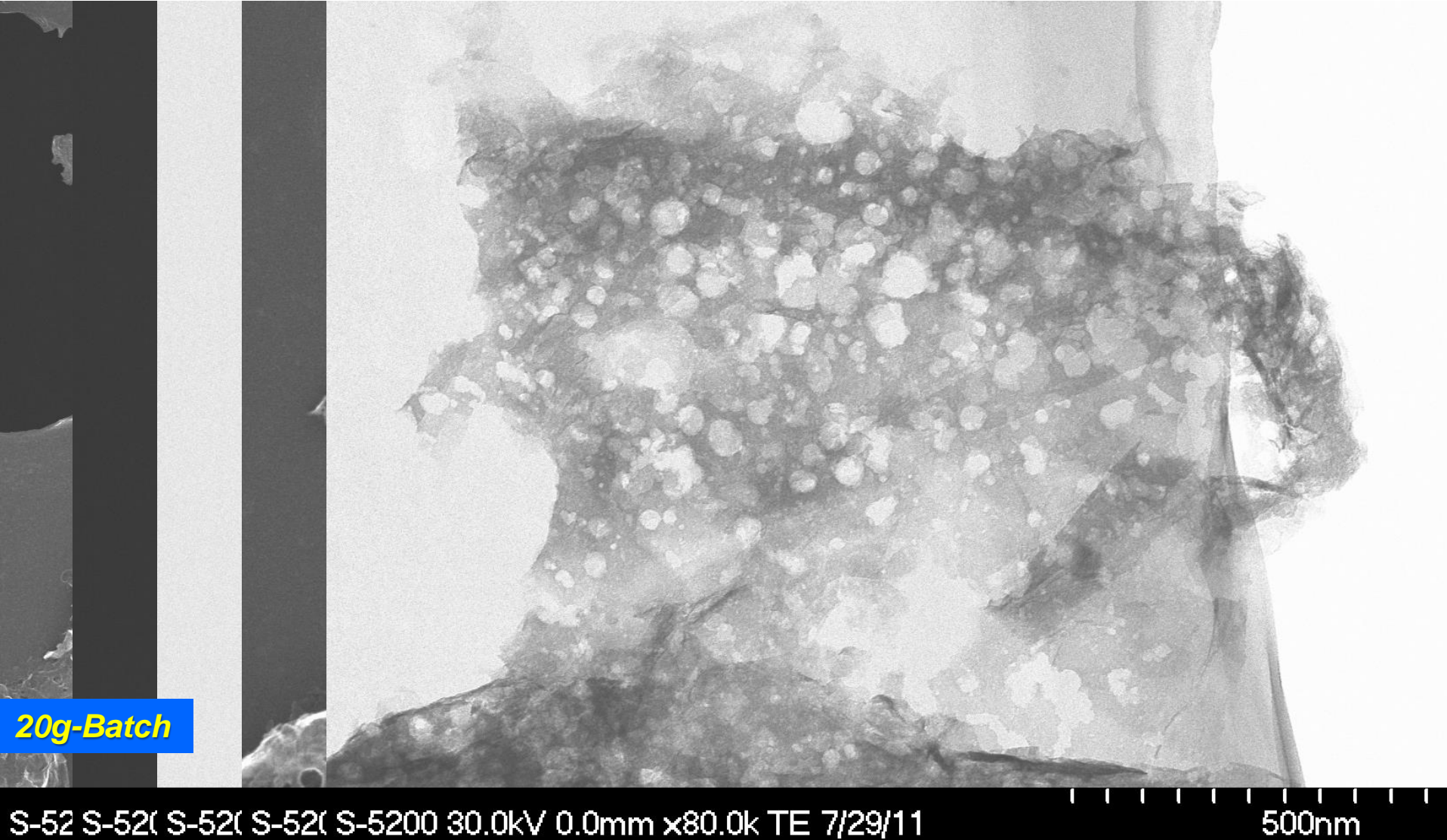
- More catalyst, larger holes.
- Optimal capacitance at ~10 mol% Ag

hG: Effect of Acid Treatment



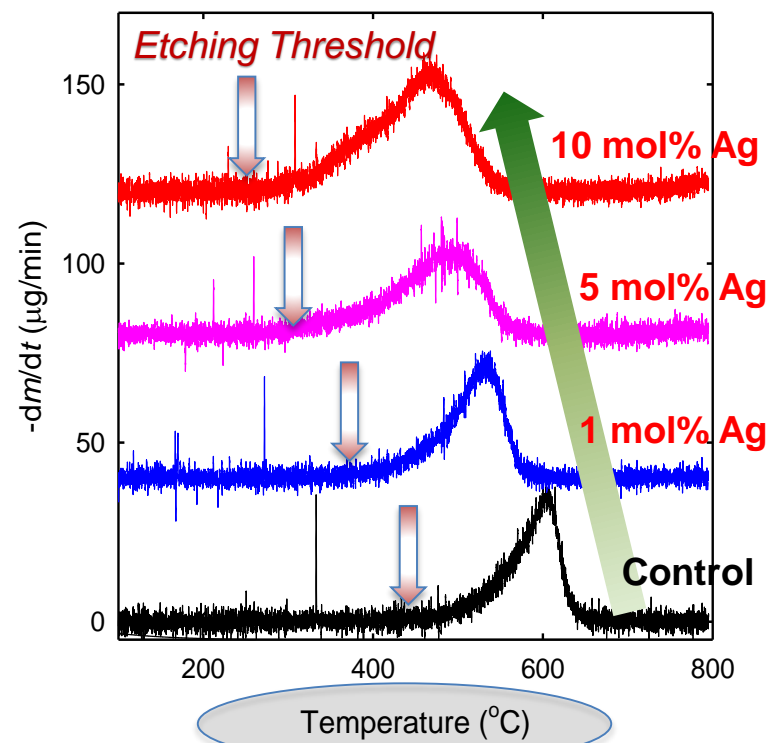
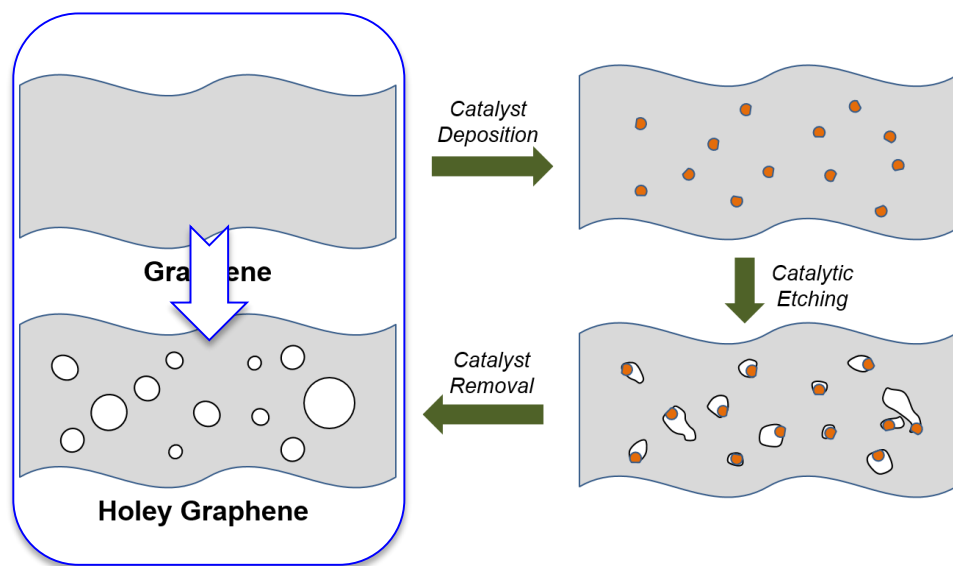
Further capacitance improvement was achieved by introducing more oxygen functional groups.

Scalability



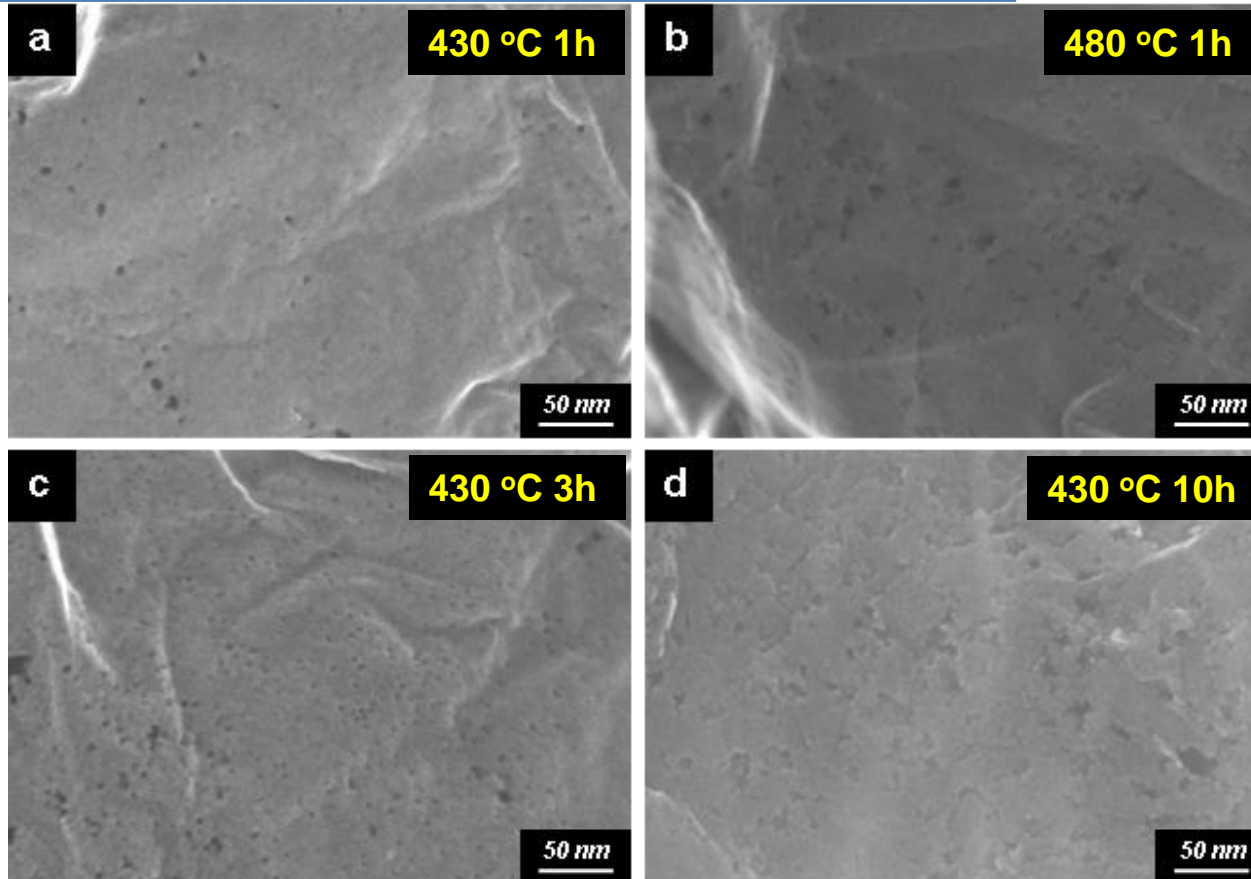
Catalyst-Free Synthesis of hG: “Generation II” “hG₀”

Differential Thermogravimetric Analysis (DTA)

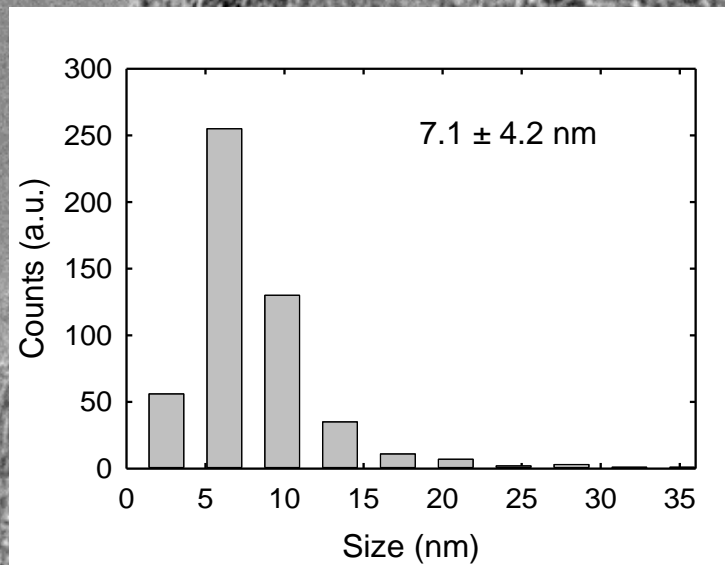


Single Step + Catalyst-Free = Highly scalable!

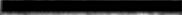
Catalyst-Free Synthesis of hG₀



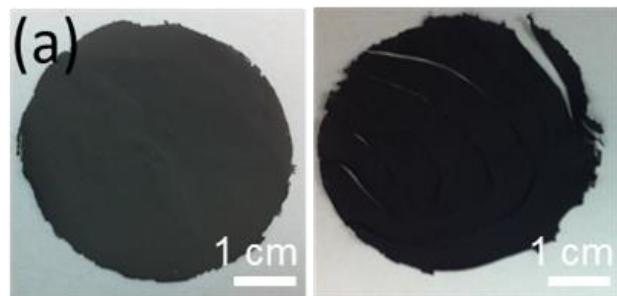
- ❑ Catalyst-free partial oxidation of graphene (or CNTs) at higher temperature than catalytic method
- ❑ Minimal processing, single-step
- ❑ Typical hole sizes < 10 nm for hG₀



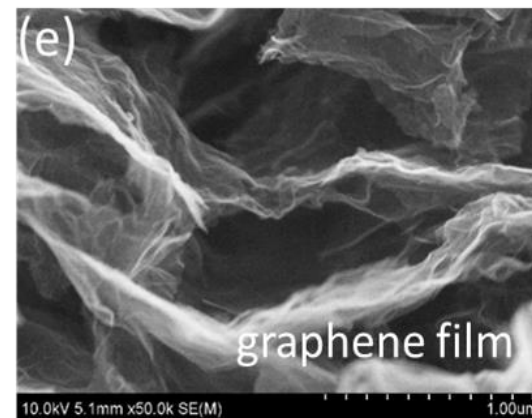
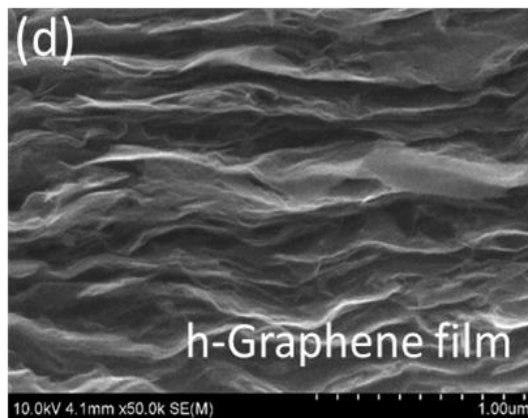
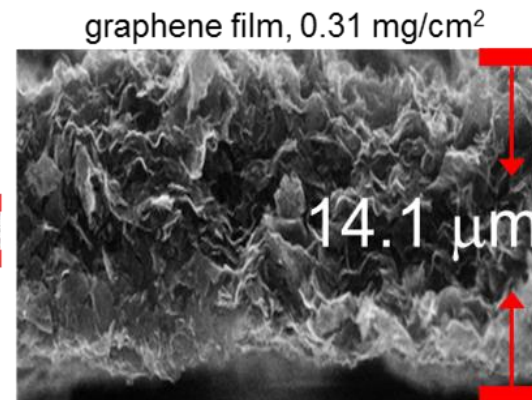
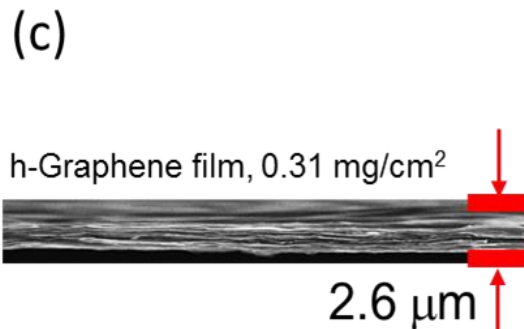
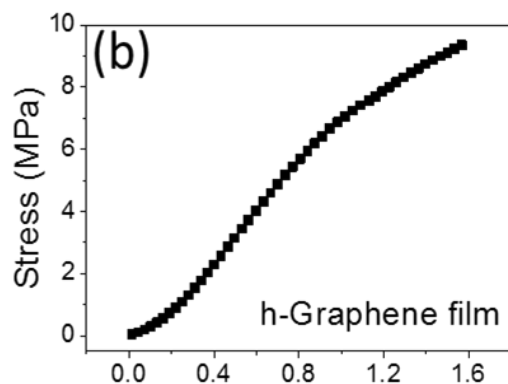
10 nm



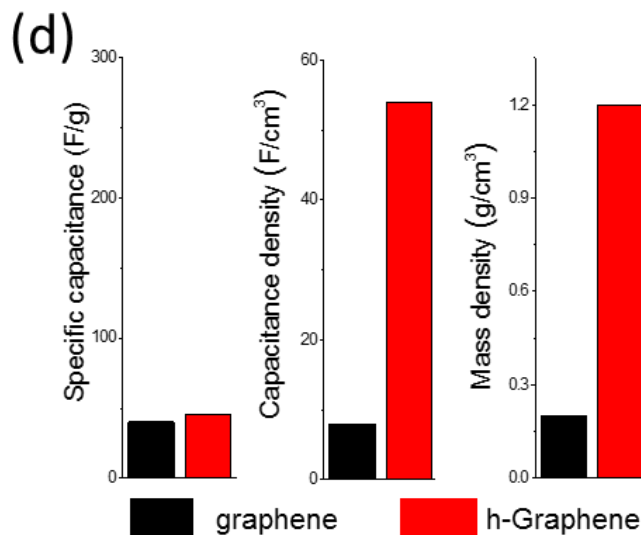
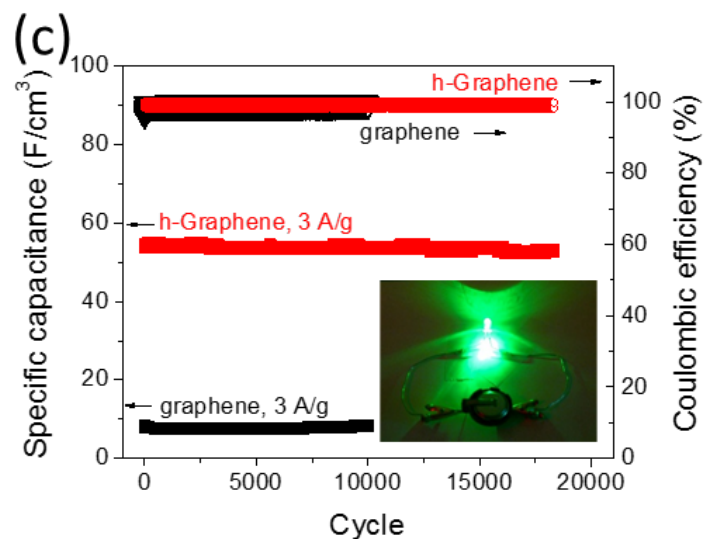
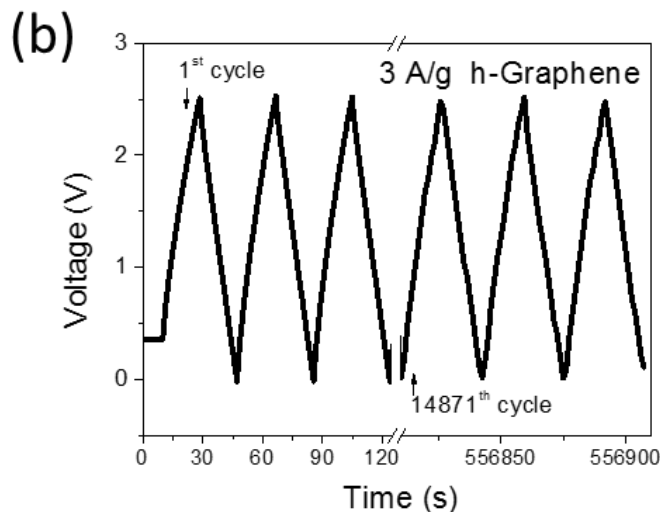
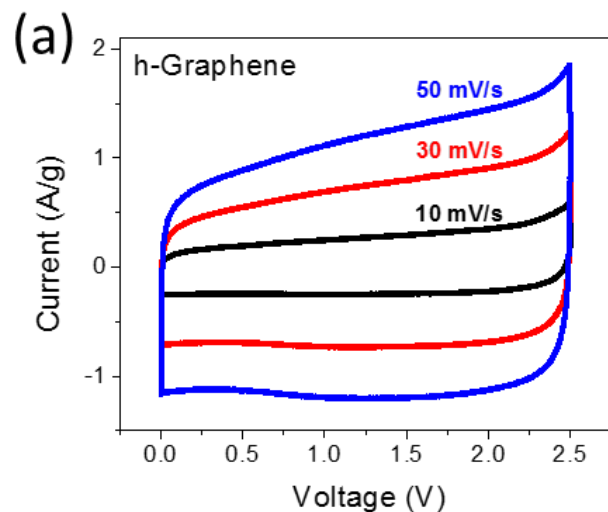
hG_0 : Facile Thin Film Fabrication



h-Graphene graphene
Filtration films

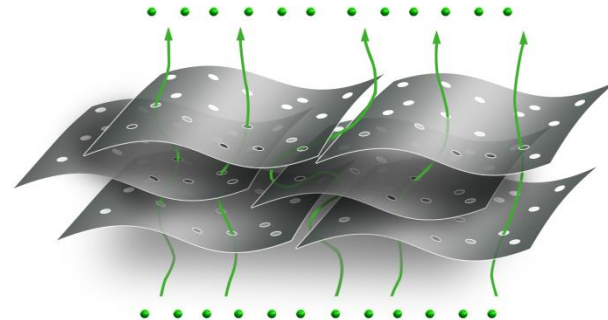
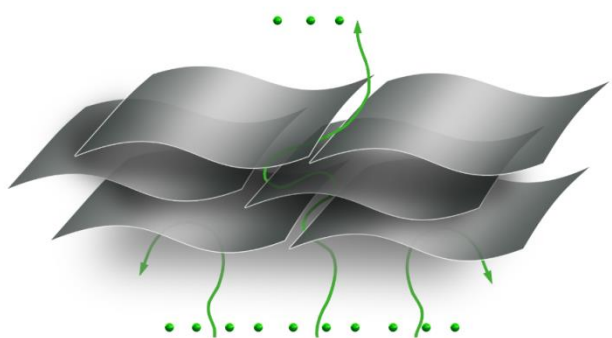


Enhanced Volumetric Performance



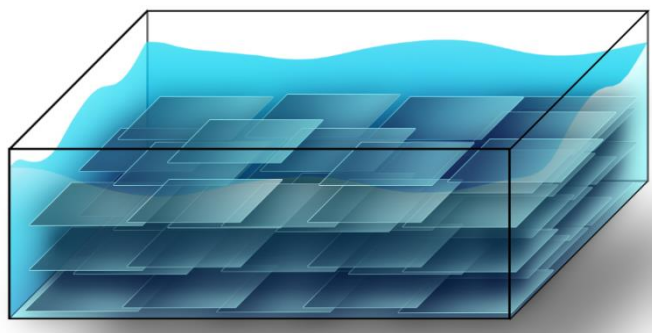
Graphene vs. Holey Graphene

Improved ion transport path at high stacking density



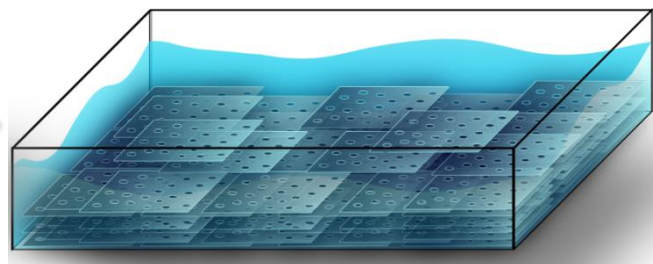
Raw graphene electrode

Holey graphene electrode



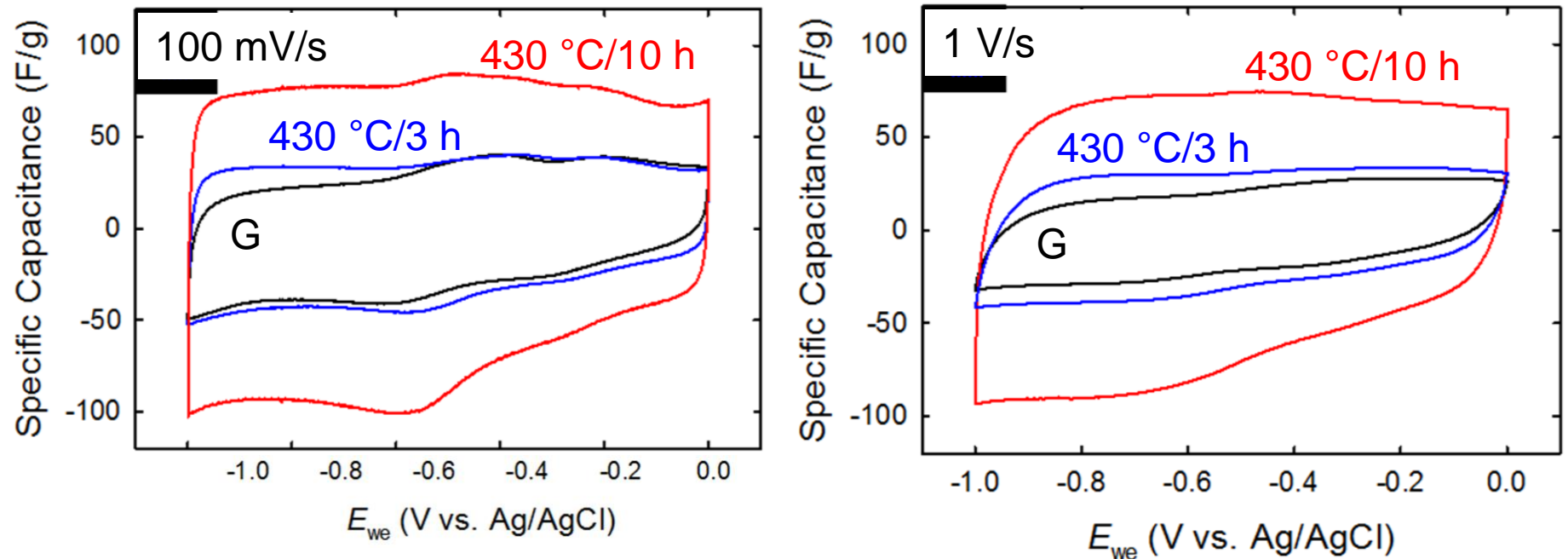
High volume

**Equivalent
Capacitance**



Low volume

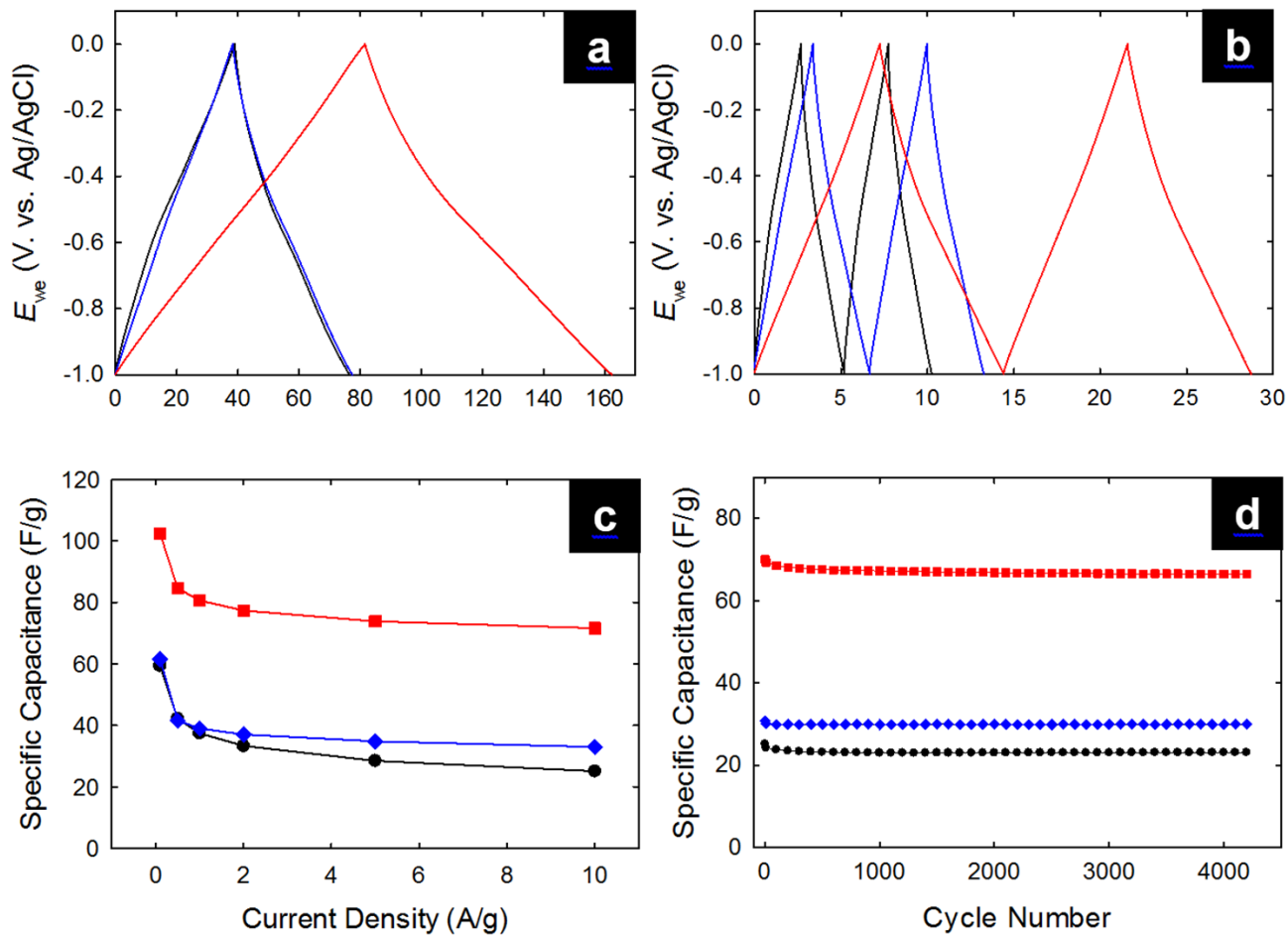
Intrinsic Capacitive Properties of hG_0



Presence of Holes \neq Capacitance Improvement

Material Properties:

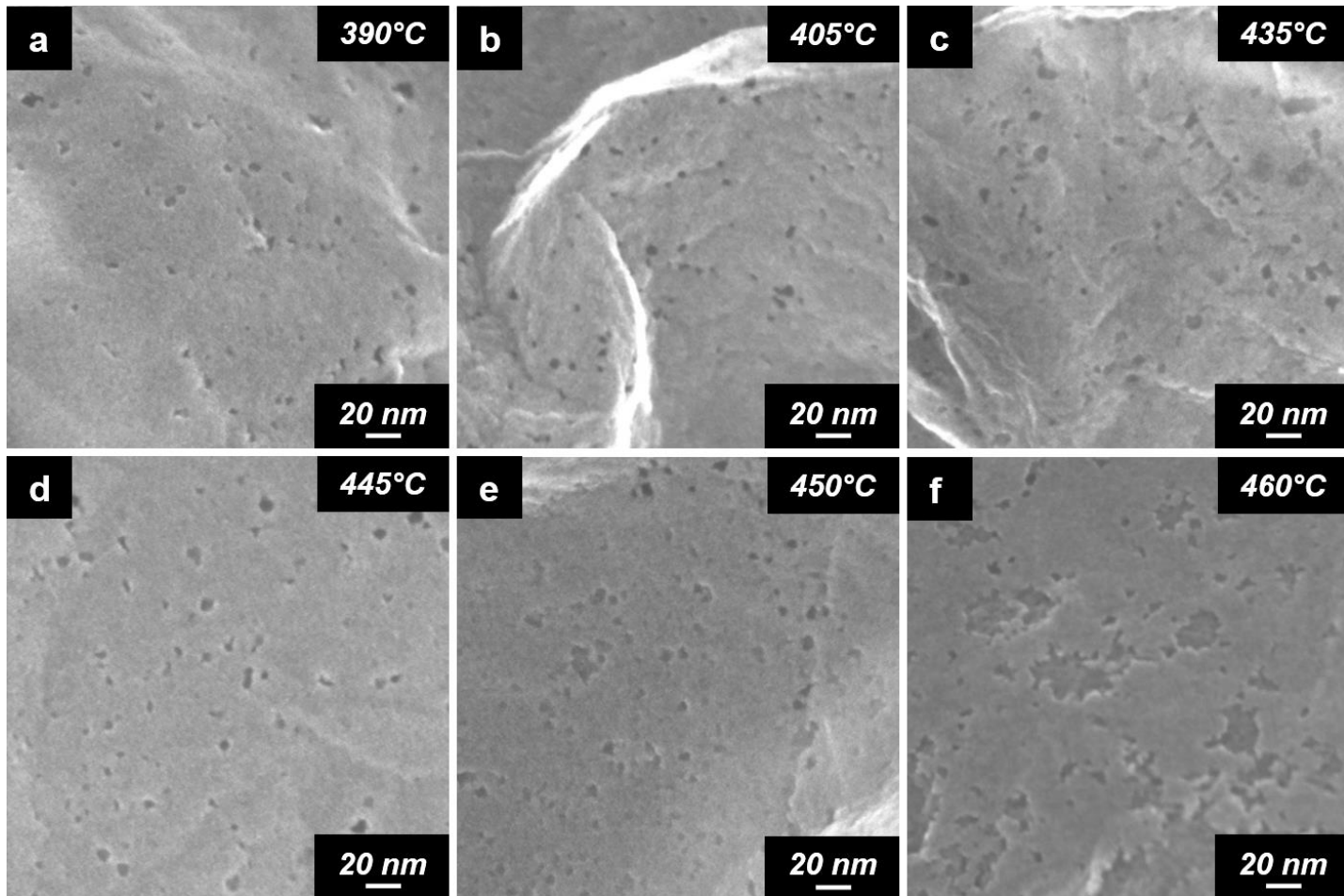
Capacitive Performance of hG₀



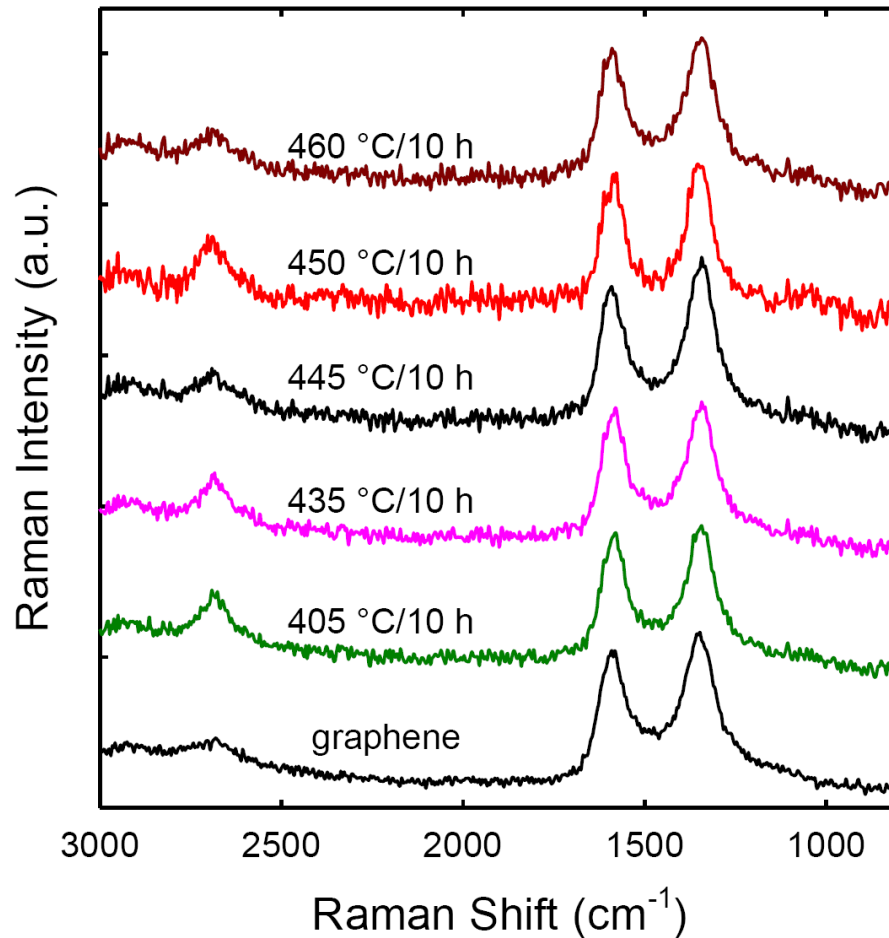
G 430 °C/3 h 430 °C/10 h

Presence of Holes \neq Capacitance Improvement

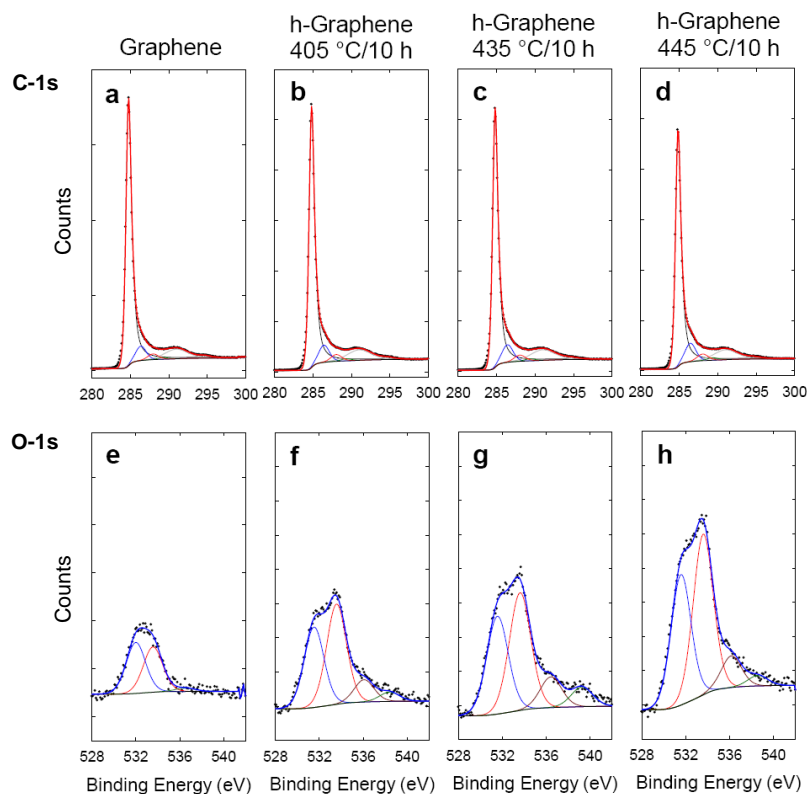
hG_0 : Synthesis Temperature



hG_0 : Raman Properties

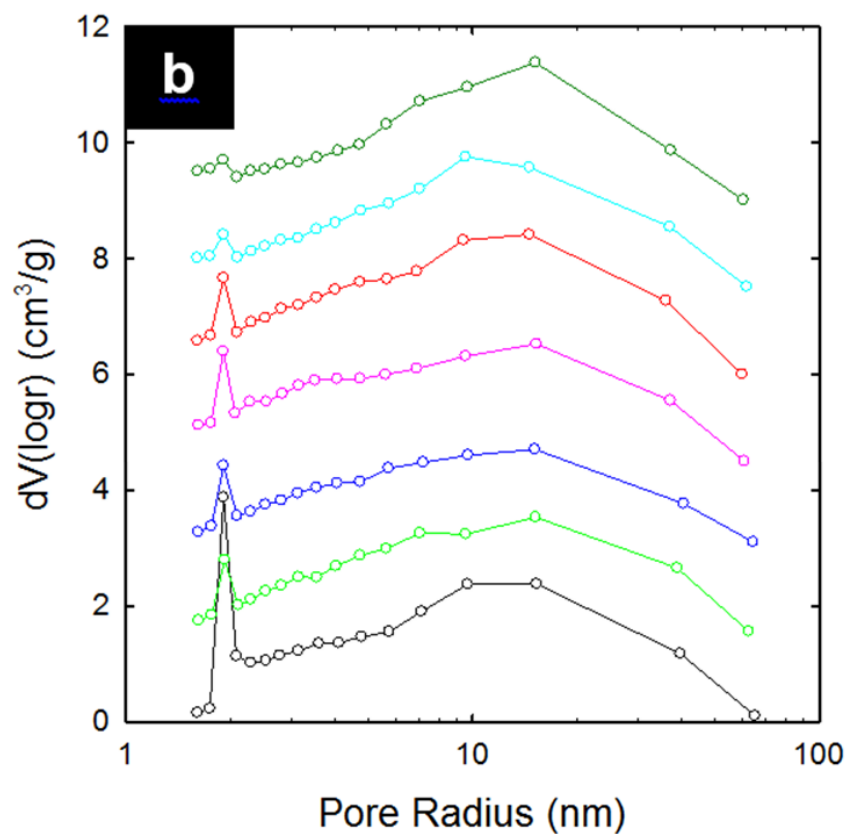
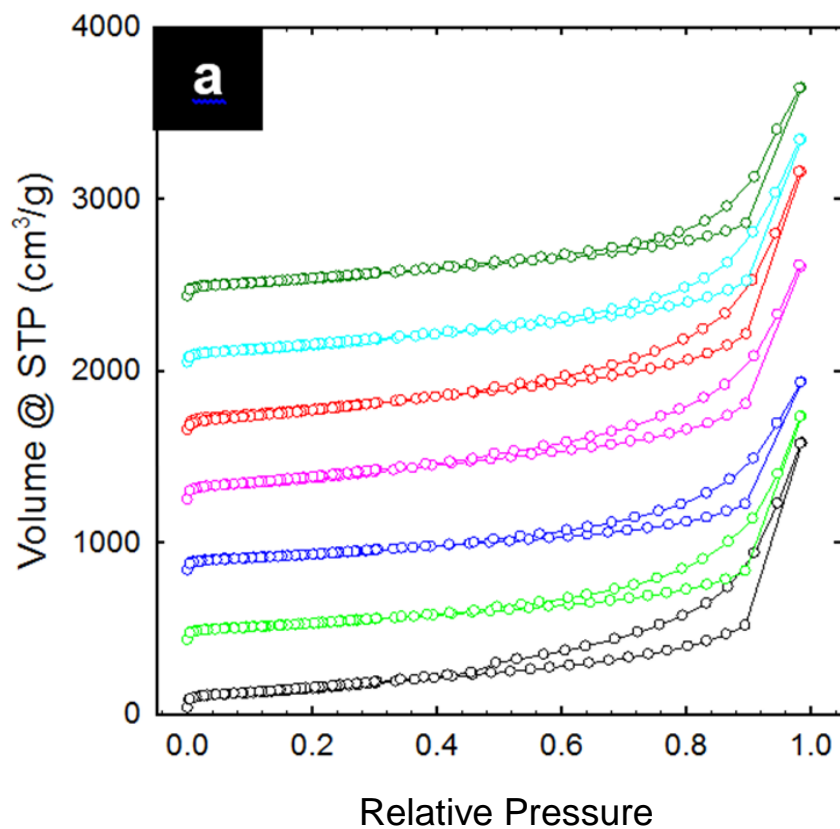


hG₀: Chemical Composition (XPS)

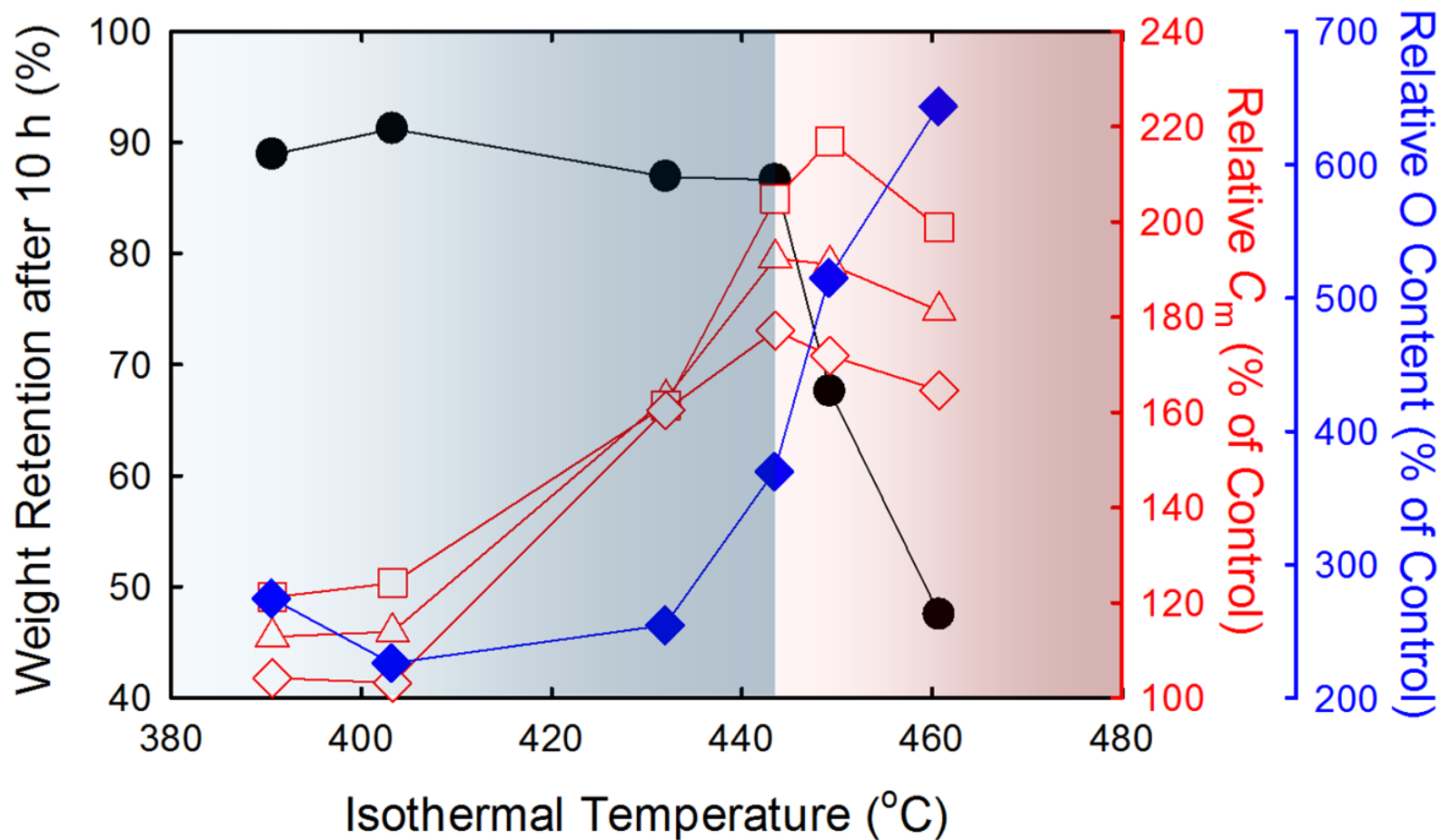


Fitted Peaks	Binding Energy (eV)	Area (%)						
		G	h-Graphene (10 h air oxidation)					
			395 °C	405 °C	435 °C	445 °C	450 °C	460 °C
From C-1s								
sp ²	284.8	74.9	70	70.7	69.7	68.4	65.4	67
C-OR	286.4	8.2	10.3	9.8	10.5	11.5	13.2	12.6
C=O	288	3.2	3.8	3.9	3.7	4.2	6	4
COOR	289.3	1	1.3	1.2	1.2	1.6	1.7	1.8
From O-1s ^a								
O-C	531.6	51.1	38.4	37.9	36.8	39.2	34.7	33.9
O=C	533.6	45.4	46.8	47.2	44.2	48.2	44.6	44.3
Doped O 1	536 – 536.5	3.5	9.4	10.5	11.6	9.5	15.5	13.8
Doped O 2	538.2 – 539.2	—	5.4	4.4	7.4	3.1	5.2	8

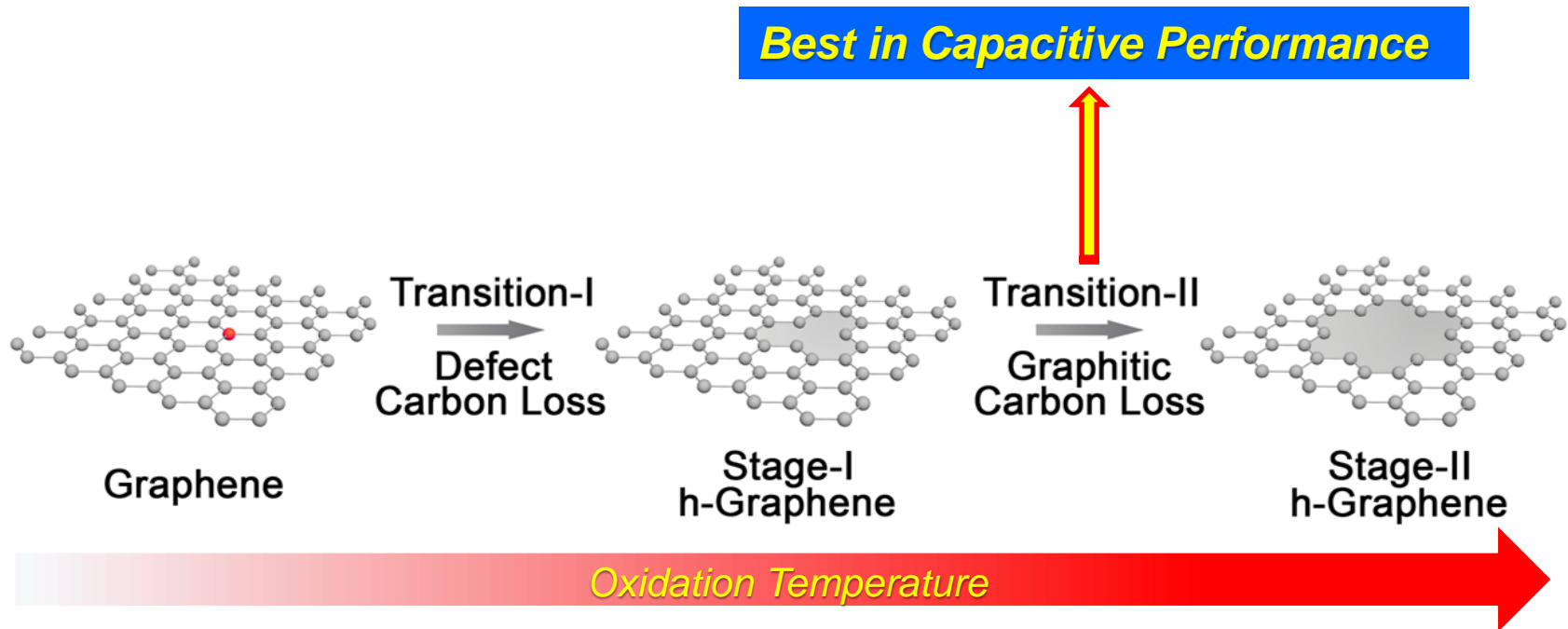
hG_0 : Surface Area and Pore Size



Capacitance vs. O Content vs. Weight Retention

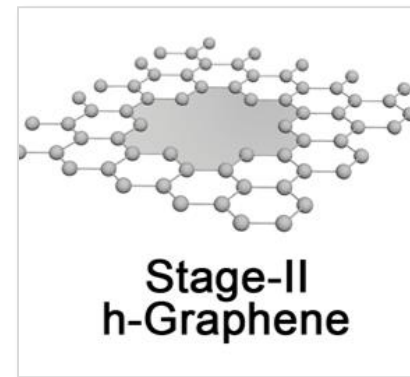
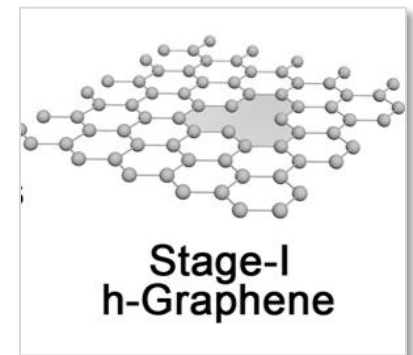


hG_0 Formation Mechanism



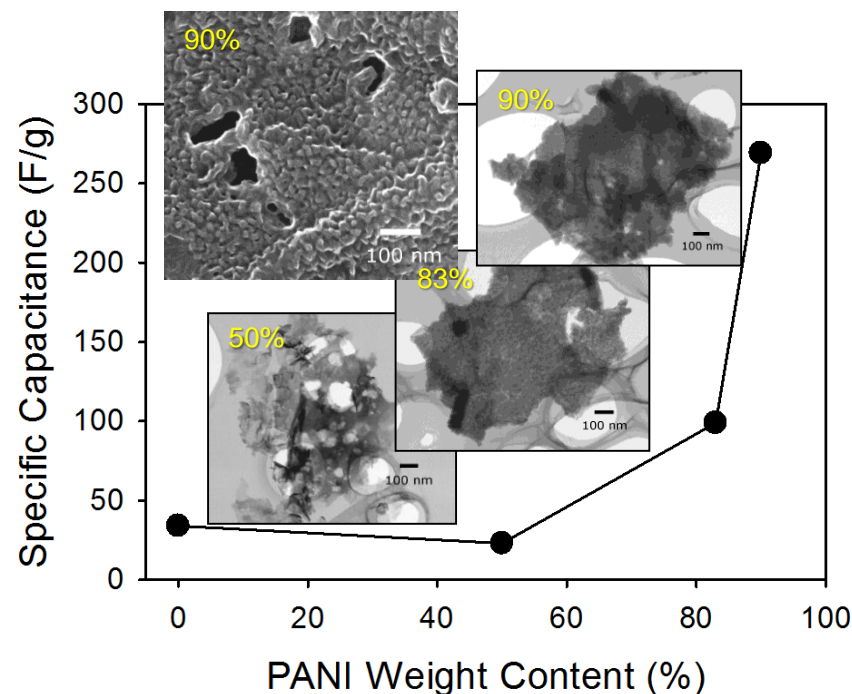
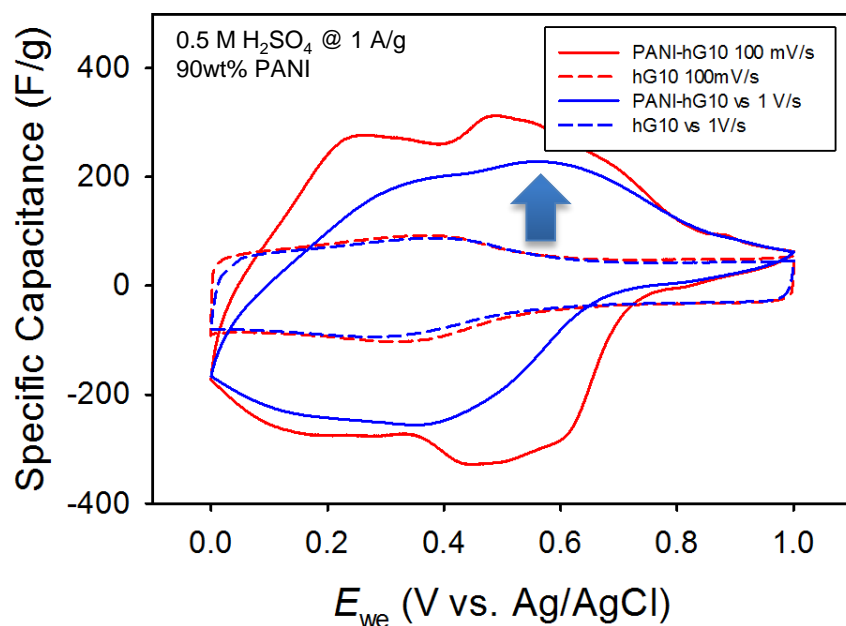
Application Challenges

- Which structure-composition is the most appropriate for a specific application?
 - ☐ Sensors
 - ☐ Catalysis
 - ☐ Supercapacitor electrodes
 - ☐ Battery electrodes
 - ☐ Membranes
 - ☐ Electronic devices
 - ☐ Composites



hG Modification: Conductive Polymers

Polyaniline (PANI)

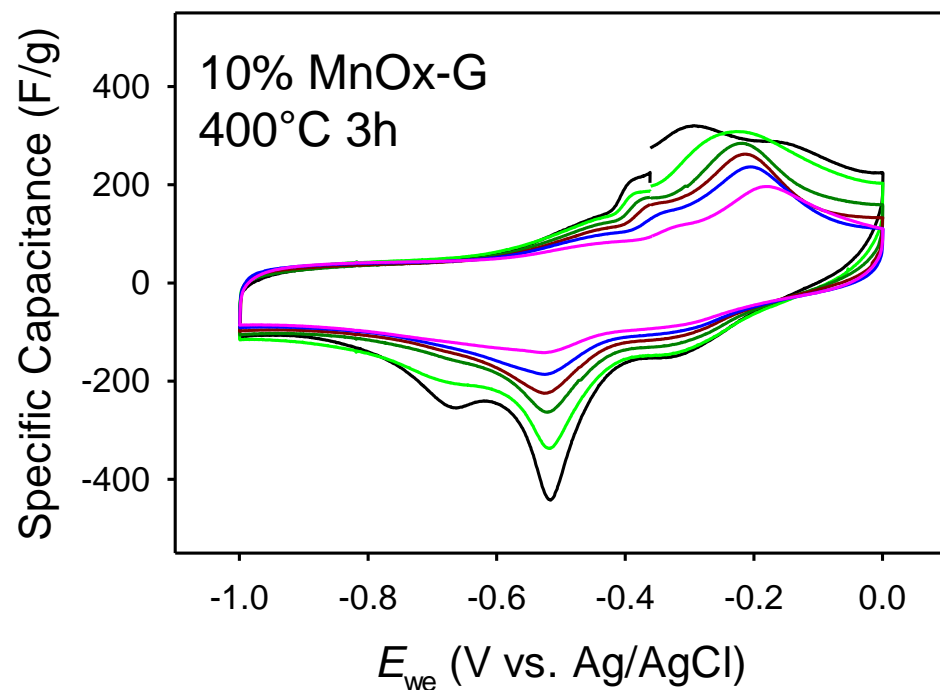
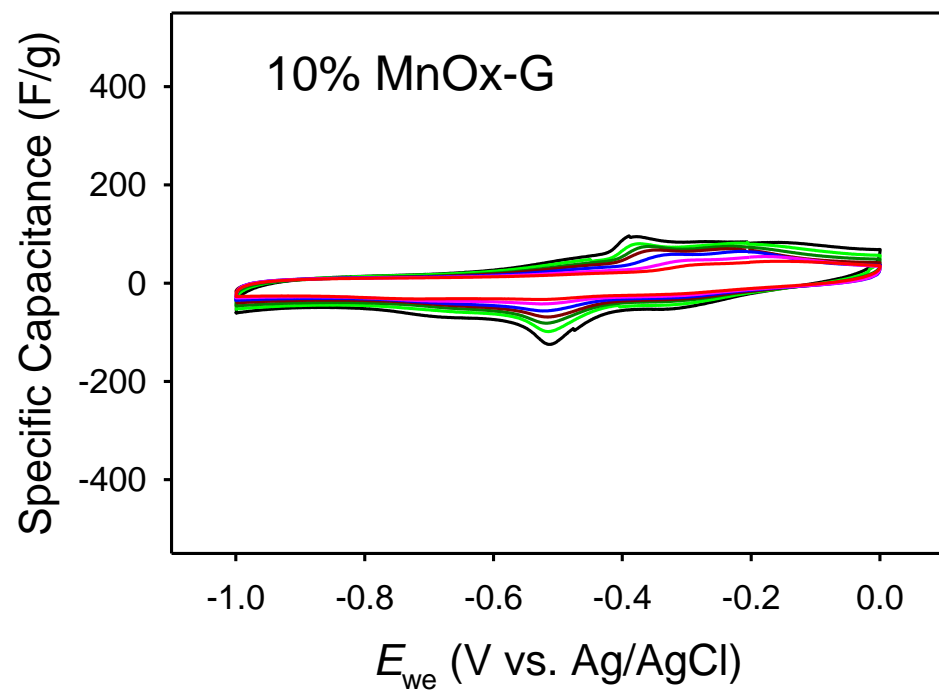


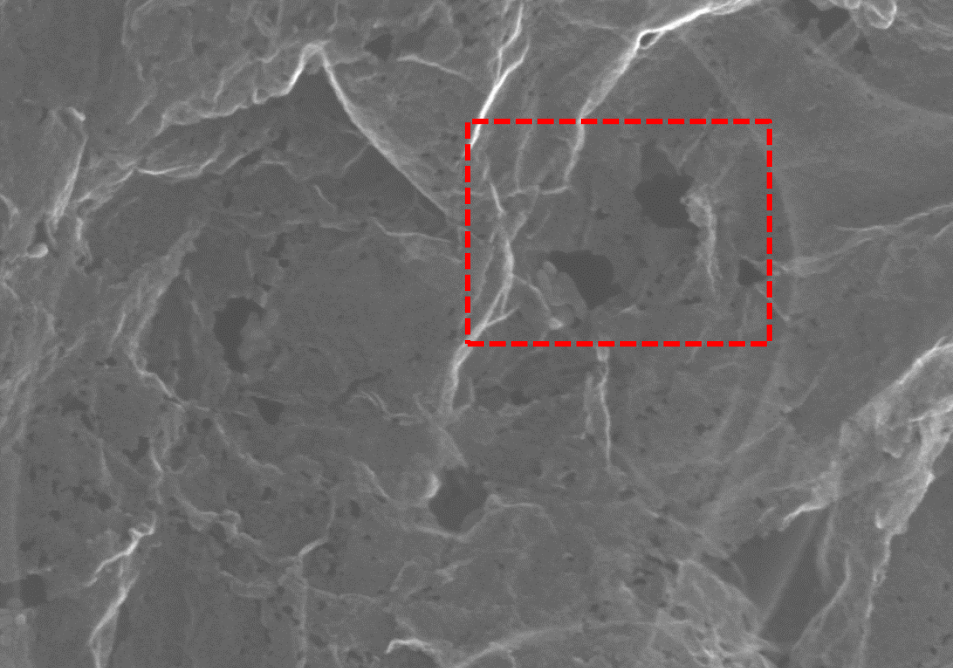
In situ polymerization

Further capacitance improvement can also be achieved by introducing pseudocapacitance.

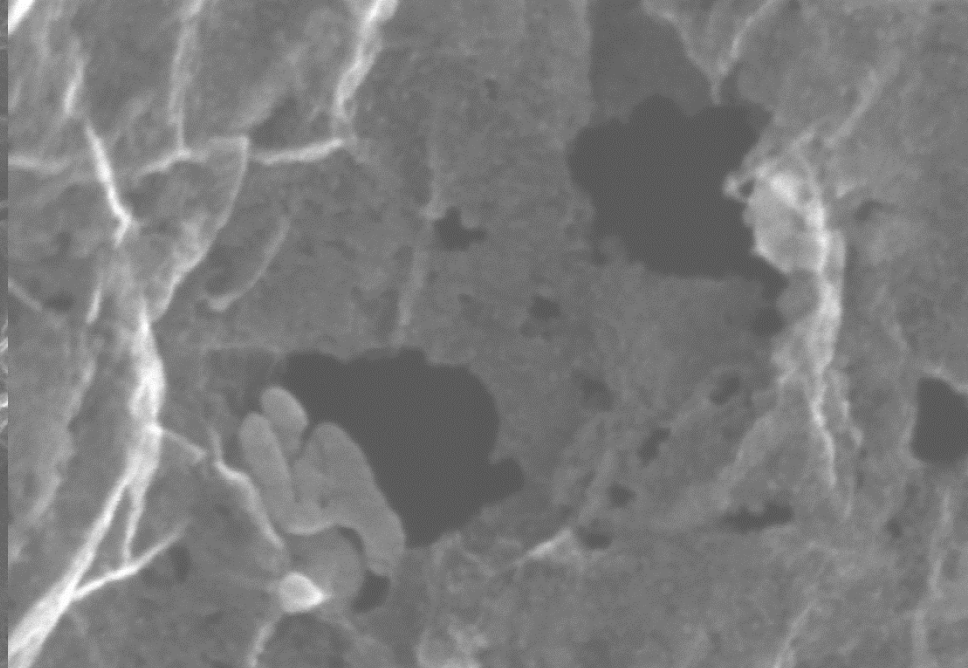
hG Modification: Metal Oxides

Manganese Oxide (MnO_x)

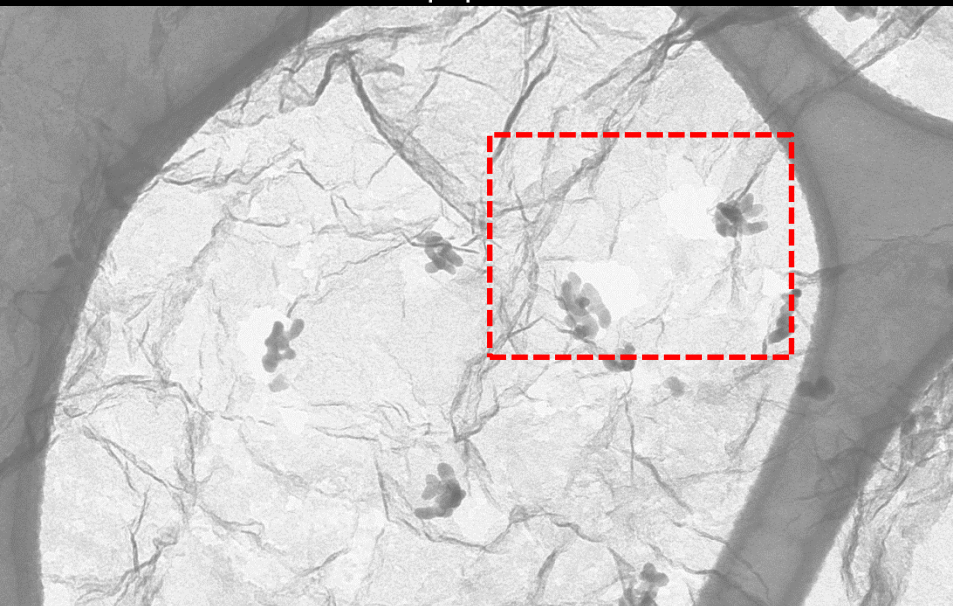




S-5200 30.0kV 0.2mm x150k SE 5/13/14 300nm



S-5200 30.0kV 0.2mm x501k SE 5/13/14 100nm



*MnO_x nanoparticles at the **hole** edges of hG.*

S-5200 30.0kV 0.2mm x150k TE 5/13/14 300nm



S-5200 30.0kV 0.2mm x501k TE 5/13/14 100nm

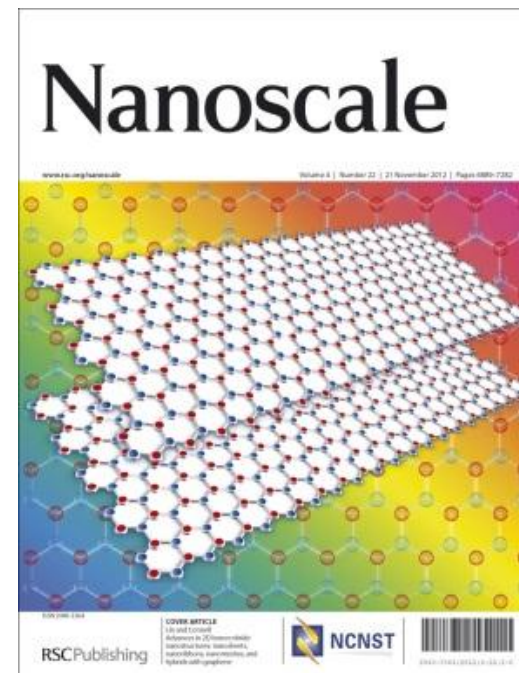
2D Nanomaterials Beyond Graphene

- ❑ Hexagonal boron nitride (h-BN)
- ❑ Metal dichalcogenides (e.g. MoS_2 , WS_2 , etc.)
- ❑ Others

Can they be also etched to form holes?

Our Experience in Boron Nitride Nanomaterials

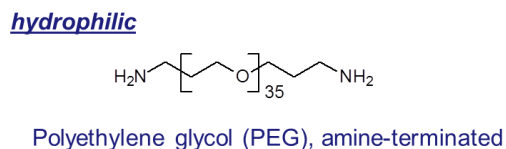
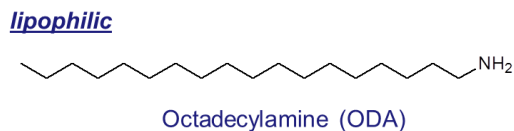
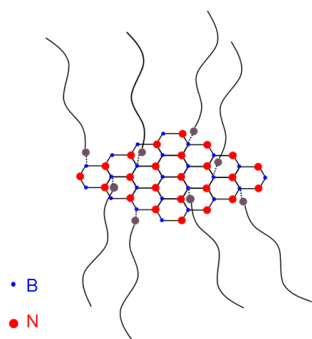
- Nanosheets (BNNS) vs nanotubes (BNNT) \approx Graphene vs CNT
 - “White” graphene (insulating; bandgap $\sim 6\text{eV}$)
 - Thermal stability ($>800^\circ\text{C}$ in air)
 - Chemical inertness
 - High thermal conductivity
 - High mechanical strength
 - Radiation resistant
 - Low toxicity
 - Potentially low cost
- Potential applications
 - Thermal conductive (but electrically insulating) fillers
 - Low optical absorption or transparency
 - Robust coatings
 - High quality dielectric substrate for graphene electronics:
 - require large area (preferably $>10\text{ }\mu\text{m}$) sheets
- Current Bottleneck:
 - High-yield production
 - Size control
 - Actual program needs



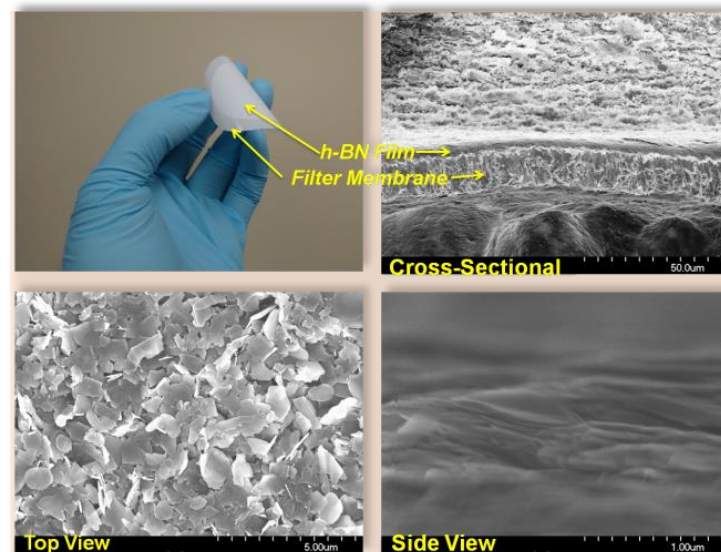
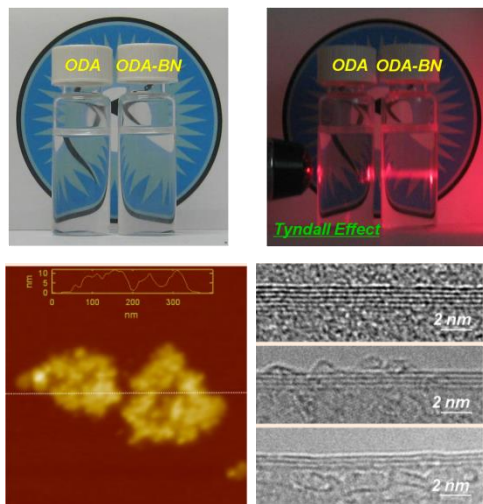
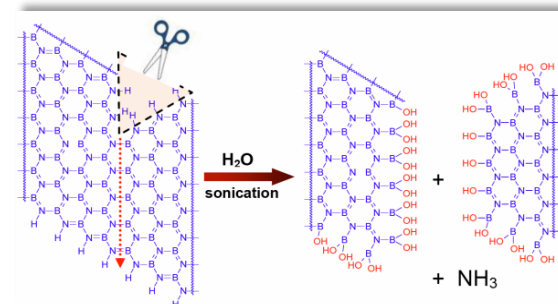
Nanoscale **2012**, 4, 6908-6939.

BNNS from Exfoliation of h-BN

Chemical Functionalization



Sonication-Assisted Direct Solvent Dispersion



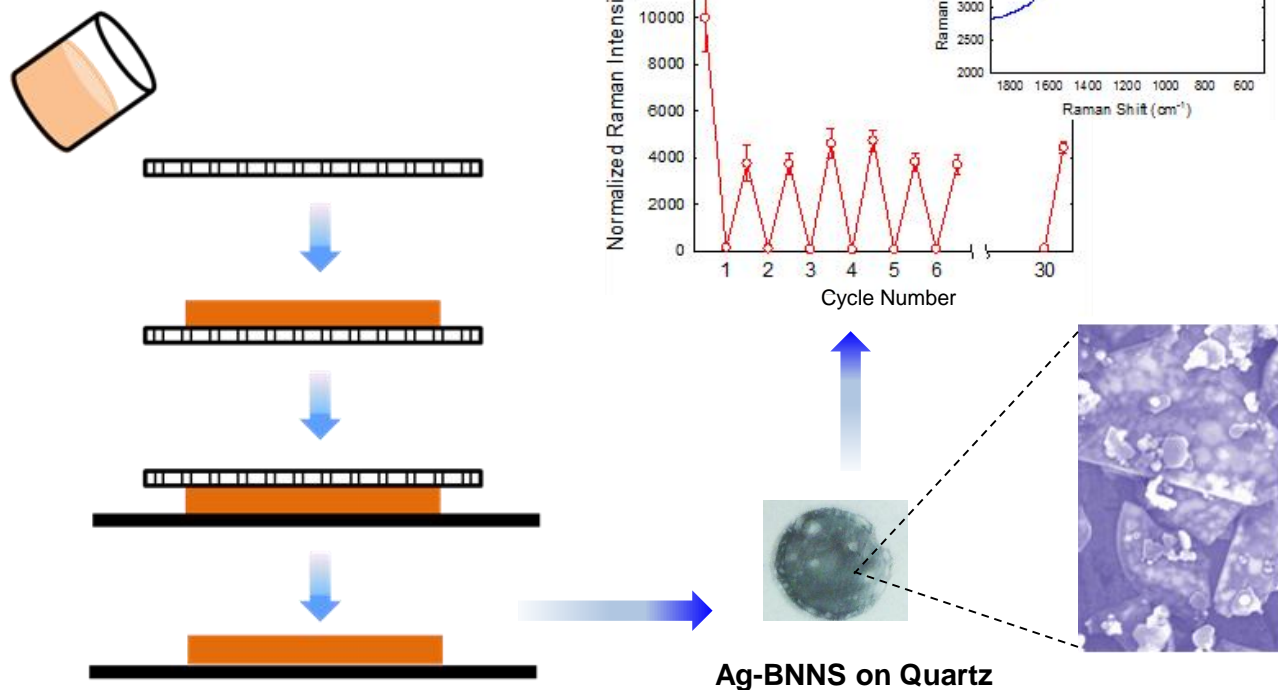
J. Phys. Chem. Lett. **2010**, 1, 277.

J. Phys. Chem. C **2010**, 114, 17434.

J. Phys. Chem. C **2011**, 115, 2679.

BNNS-Based SERS Sensors

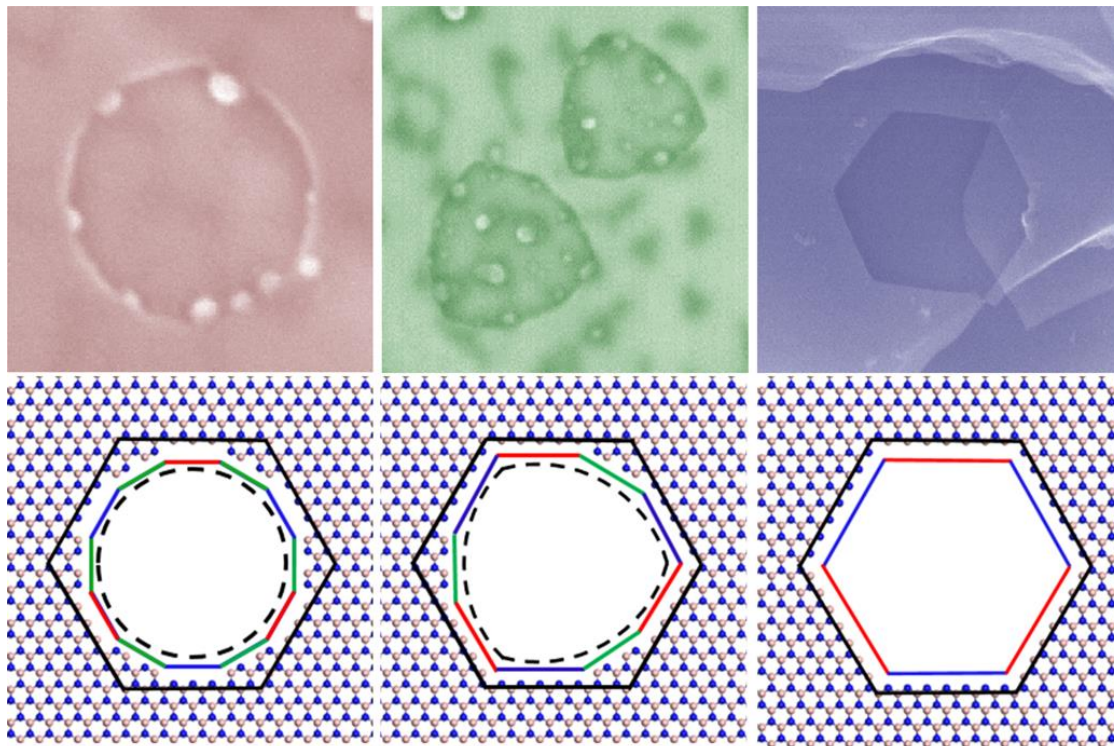
Reusable, Thermal Oxidation-Resistant Ag-BNNS SERS Devices



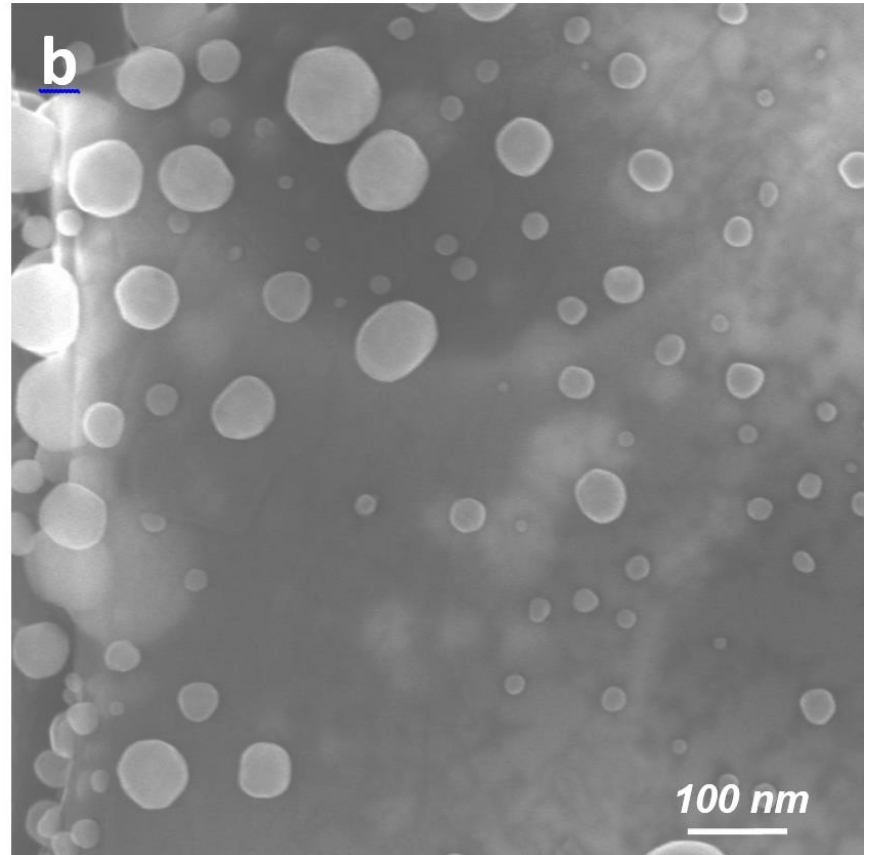
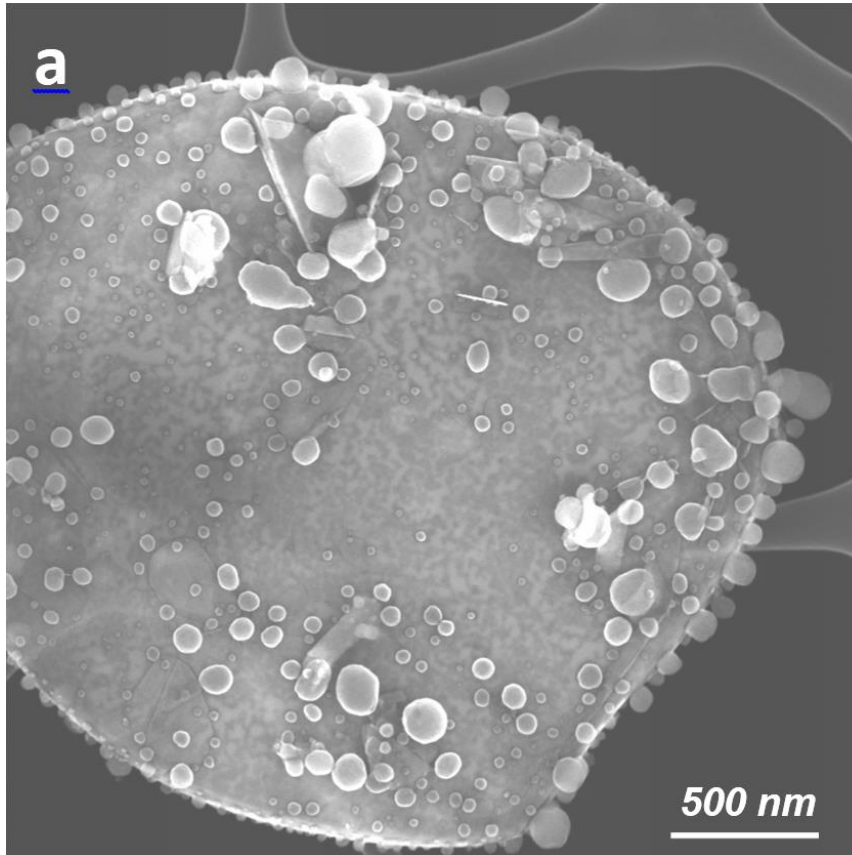
Thermal/oxidation resistance and low-color of BNNS is unique and should be further explored.

Holey BN?

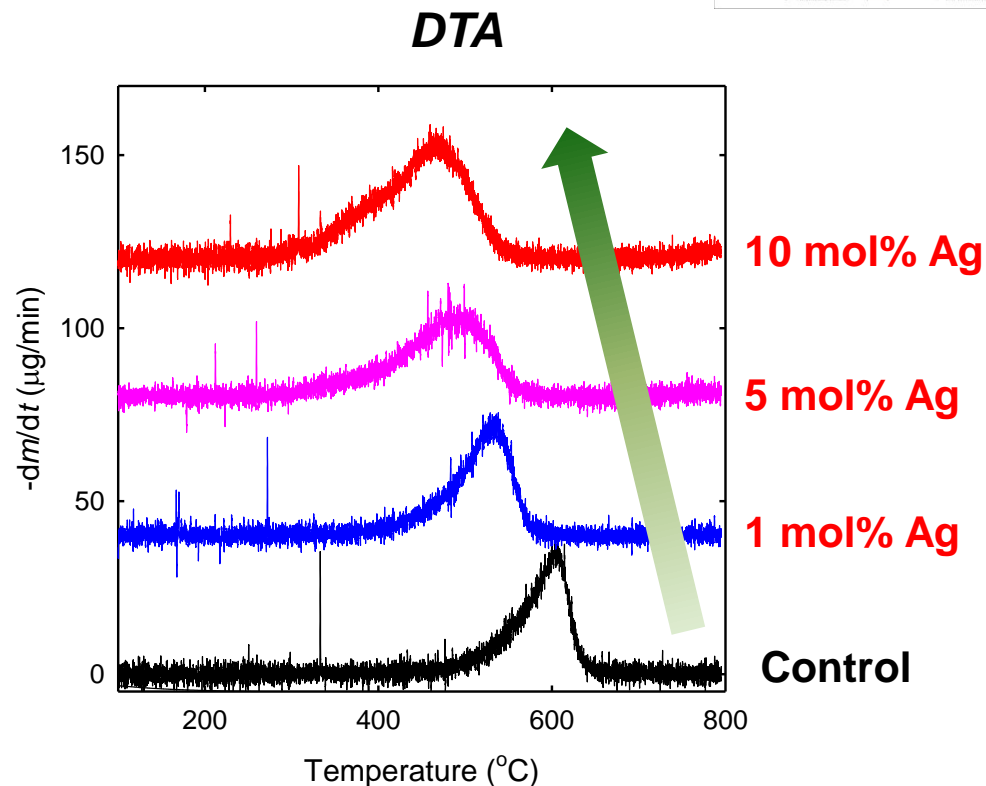
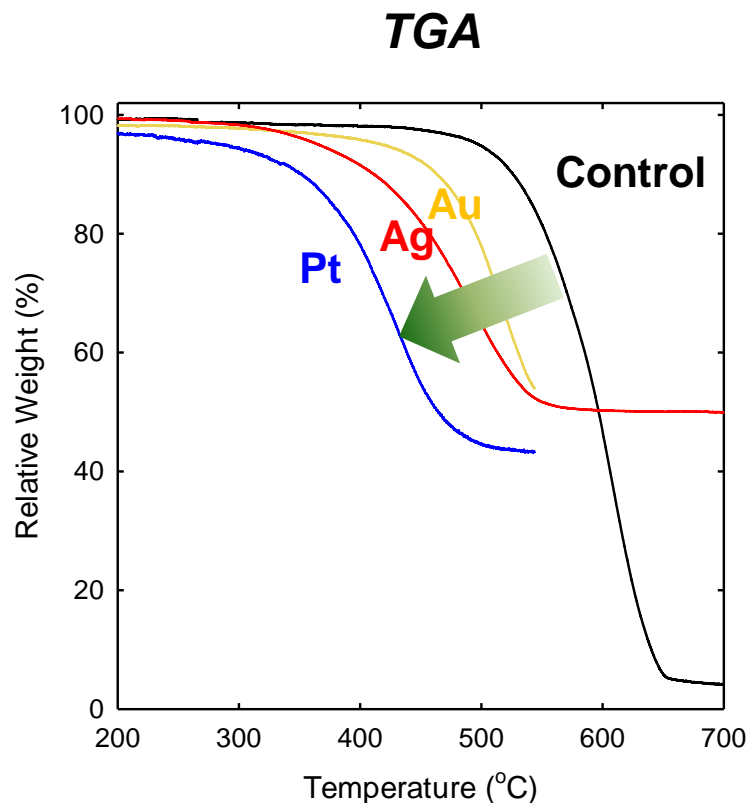
□ How can we etch the inert 2D surface?



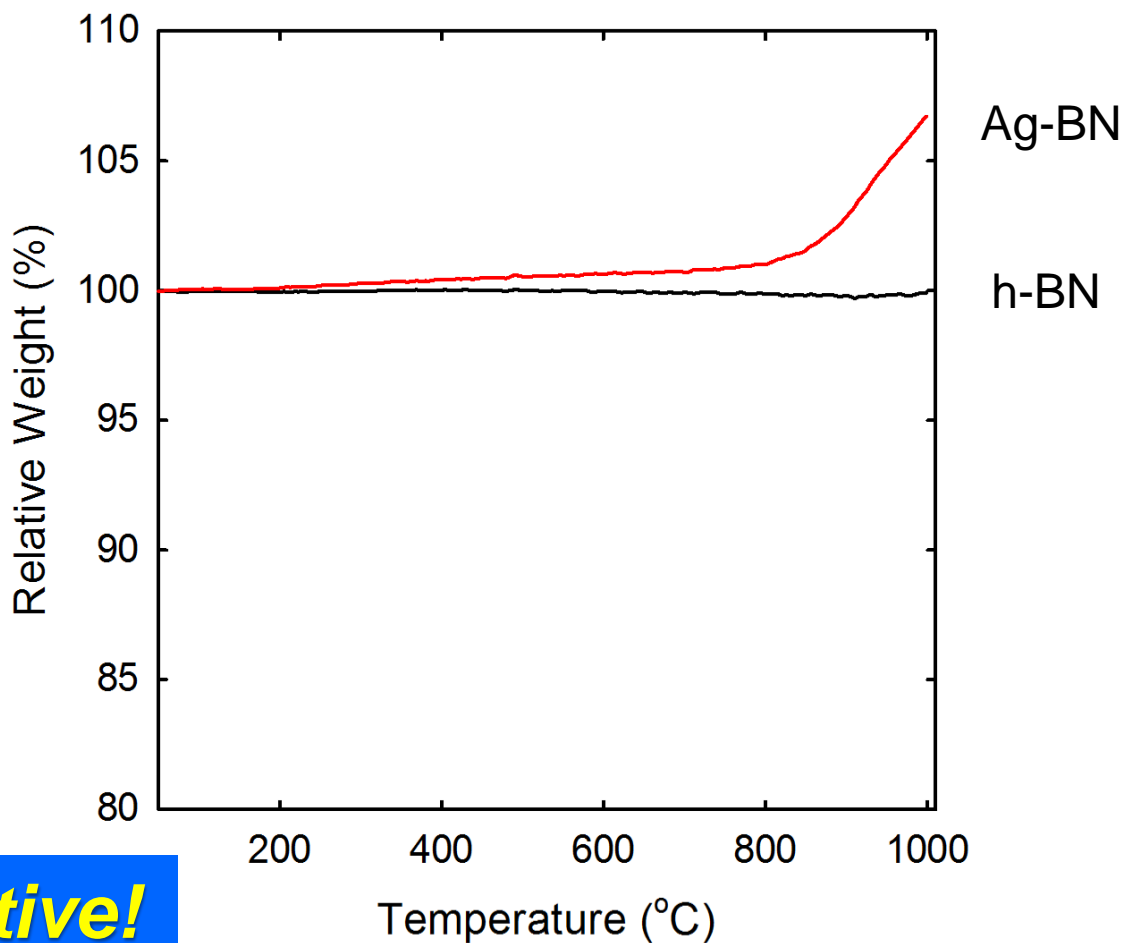
Ag-Decorated h-BN (Ag-BN)



Ag-Catalyzed Graphene Oxidation



Ag-Catalyzed BN Oxidation

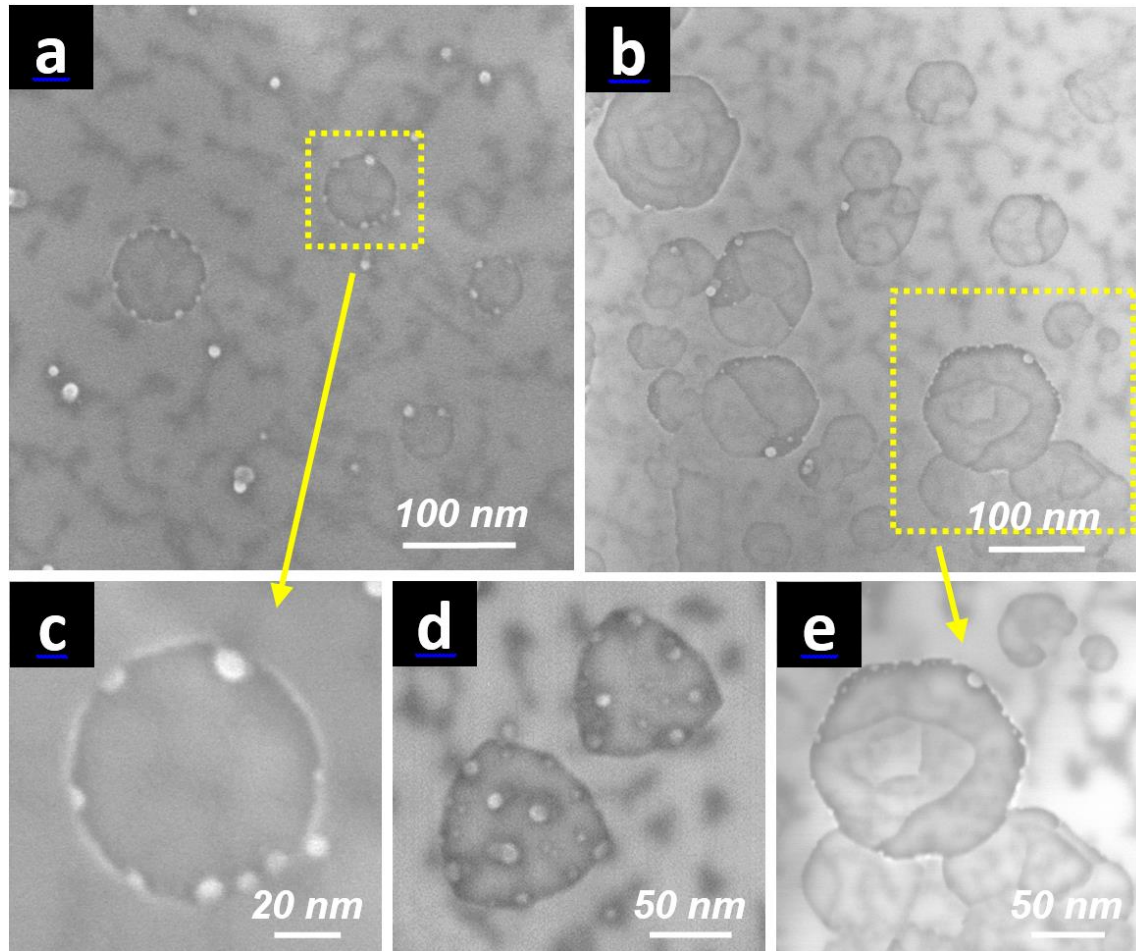


Inert is relative!

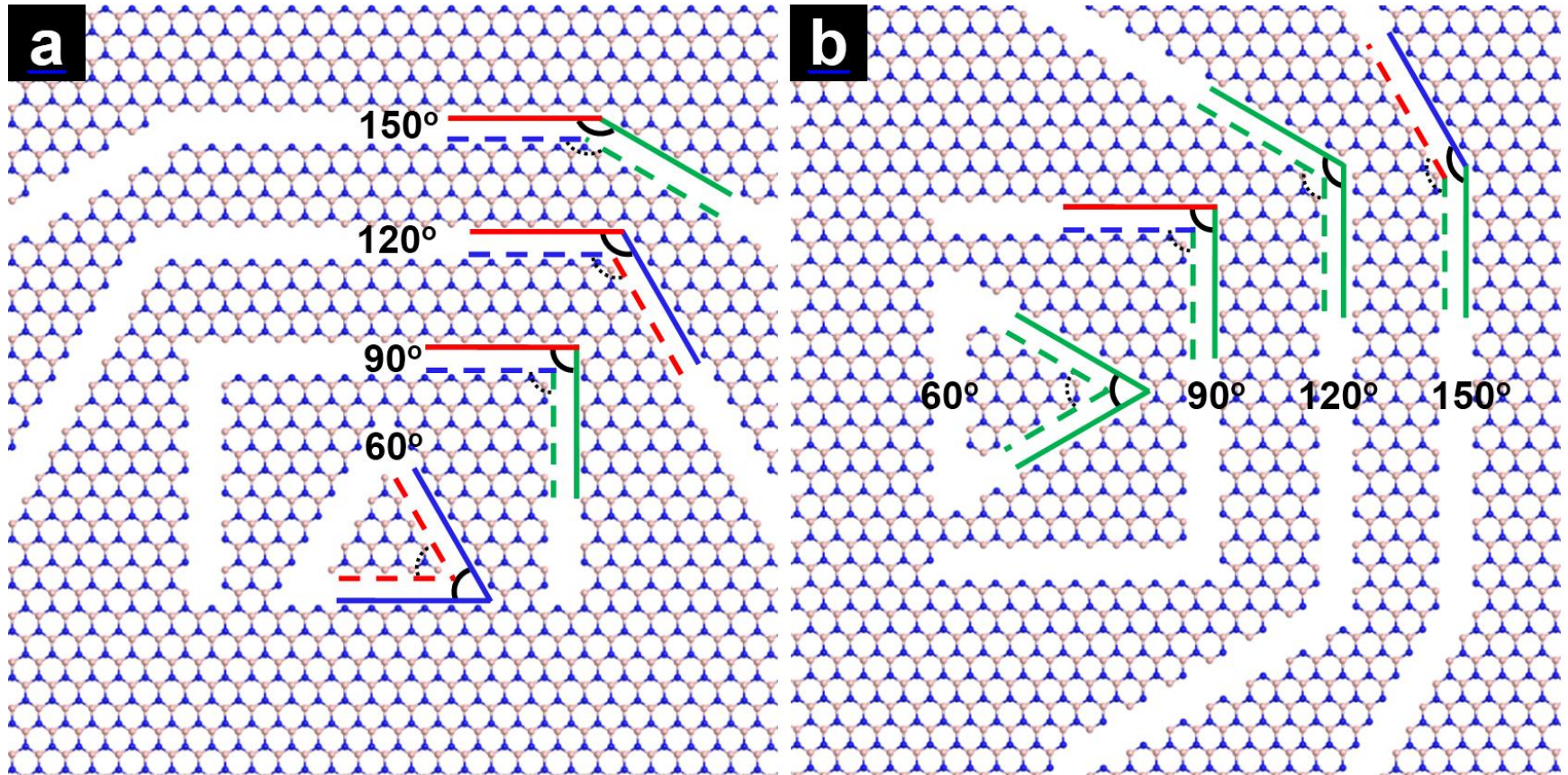
Thermal Gravimetric Analysis (TGA): 10 °C/min, air

Ag-Catalyzed BN Oxidation

800 °C, 3h

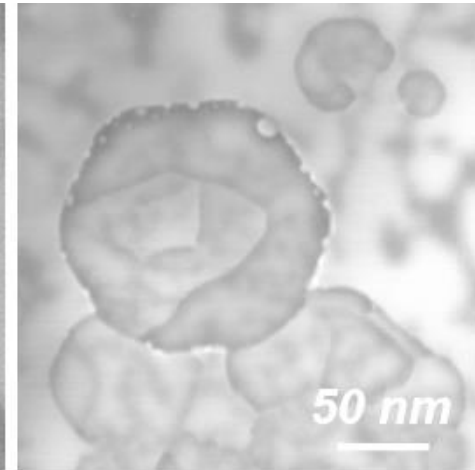
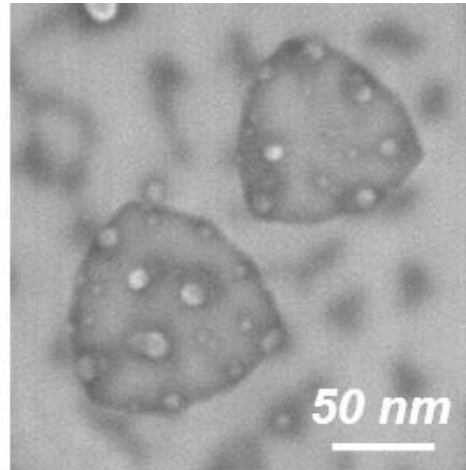
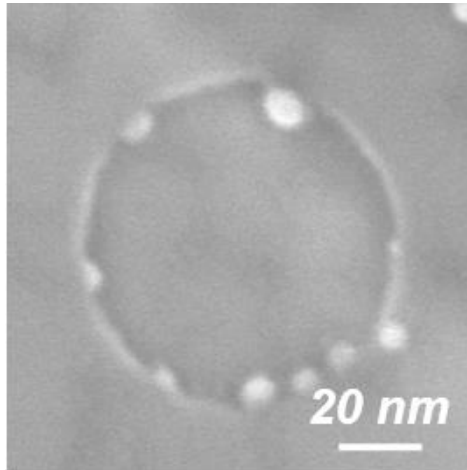


Edge Structure of BNNS



Zigzag-B Zigzag-N Armchair

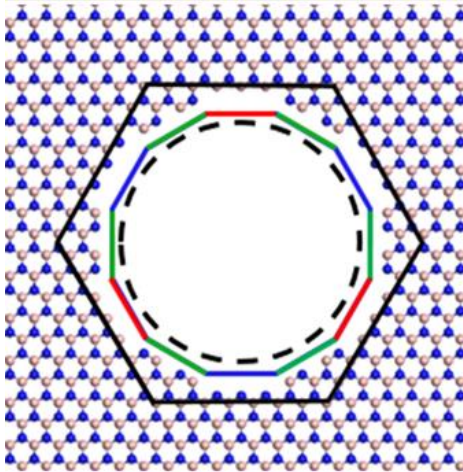
Atomic Structure



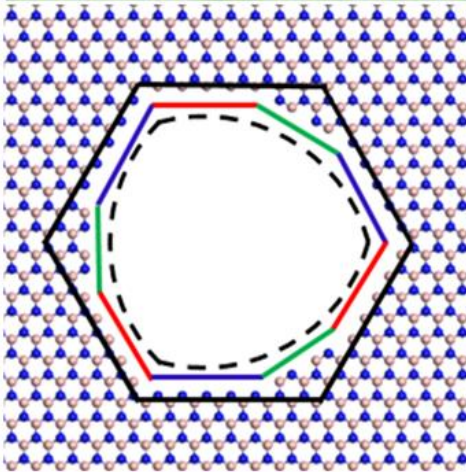
Zigzag-B

Zigzag-N

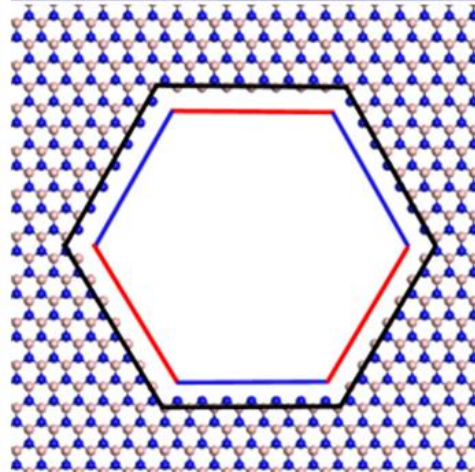
Armchair



Dodecagon
(\approx Circle)



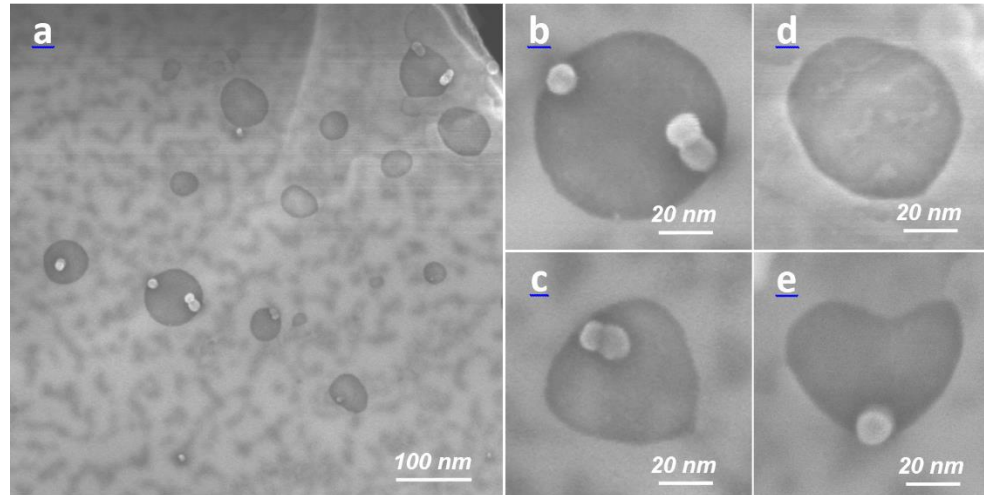
Nonagon
(\approx Reuleaux Triangle)



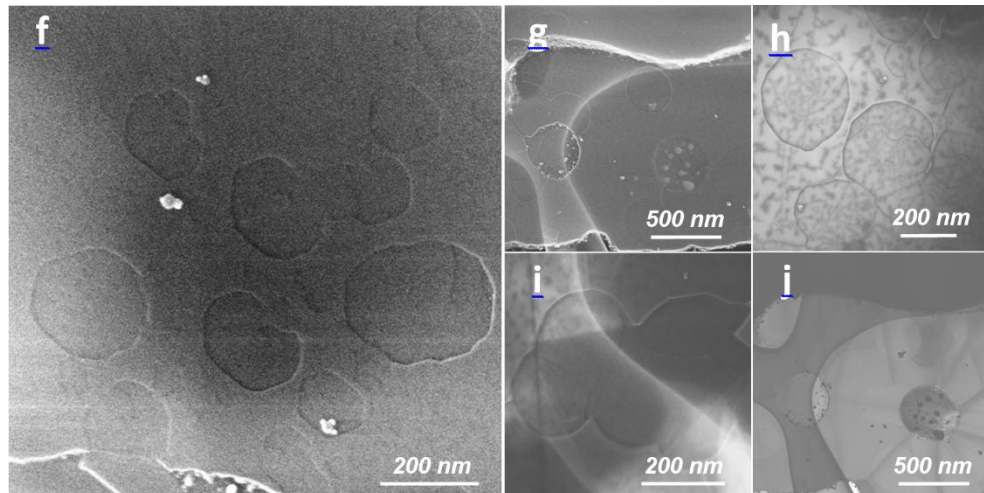
Hexagon

Pit Growth

800 °C, 1h

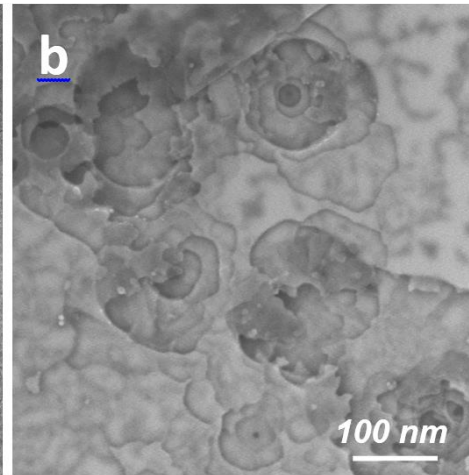
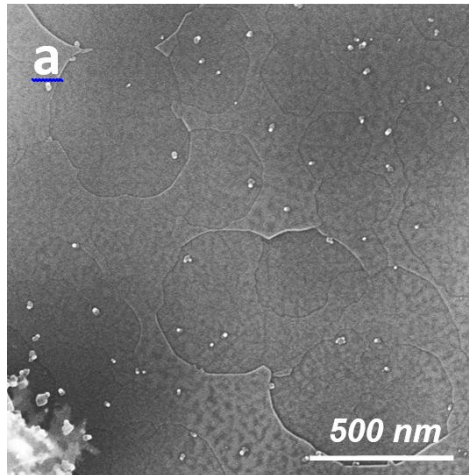


800 °C, 10h

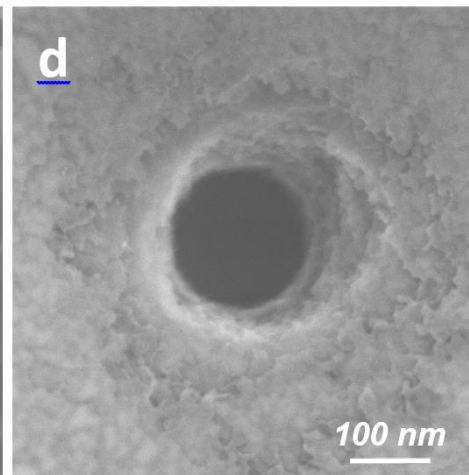
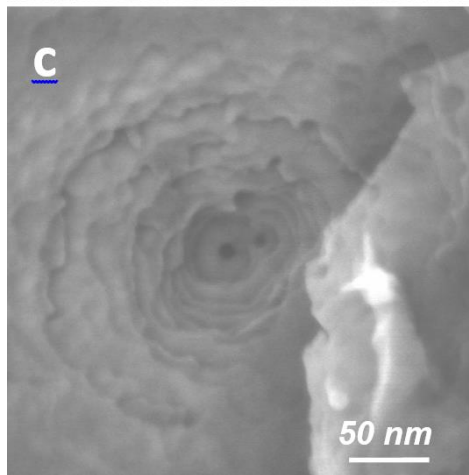


Temperature Effect

900 °C, 3h

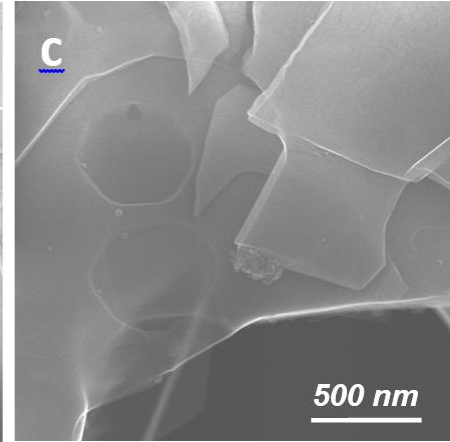
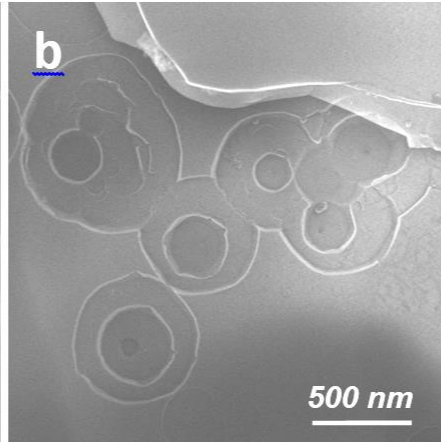
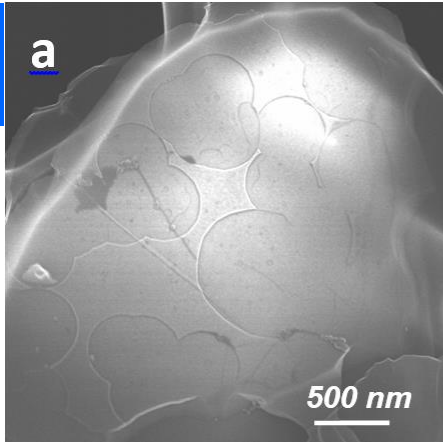


1000 °C, 3h

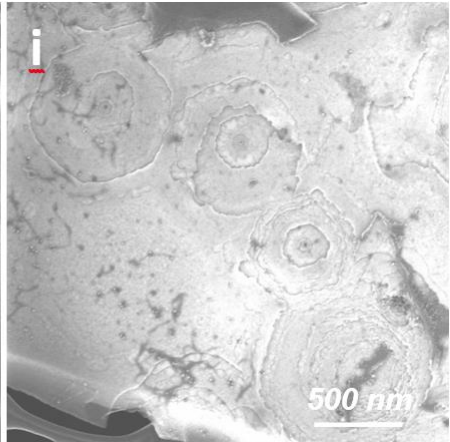
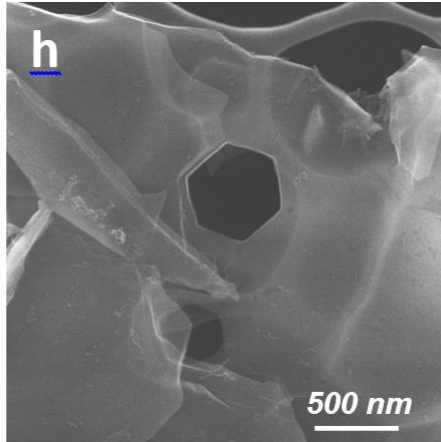
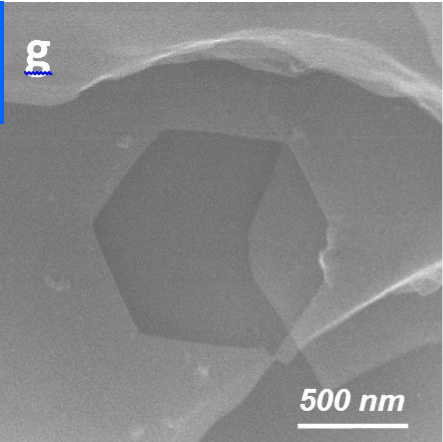


Temperature Effect: Acid Purification

900 °C, 3h
Acid-purified

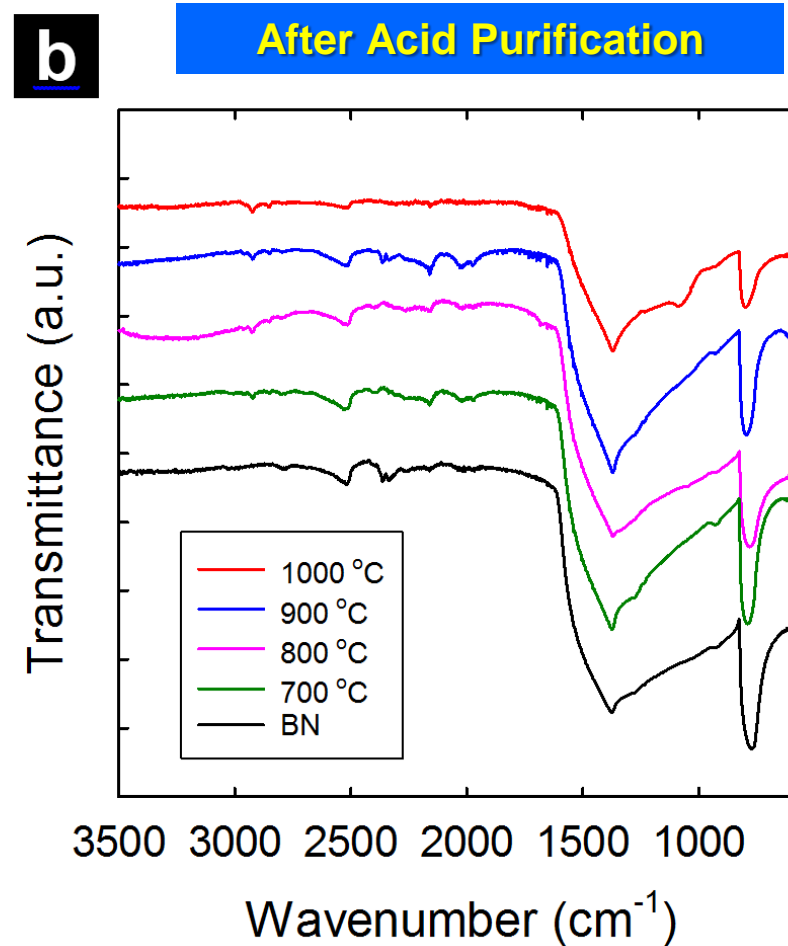
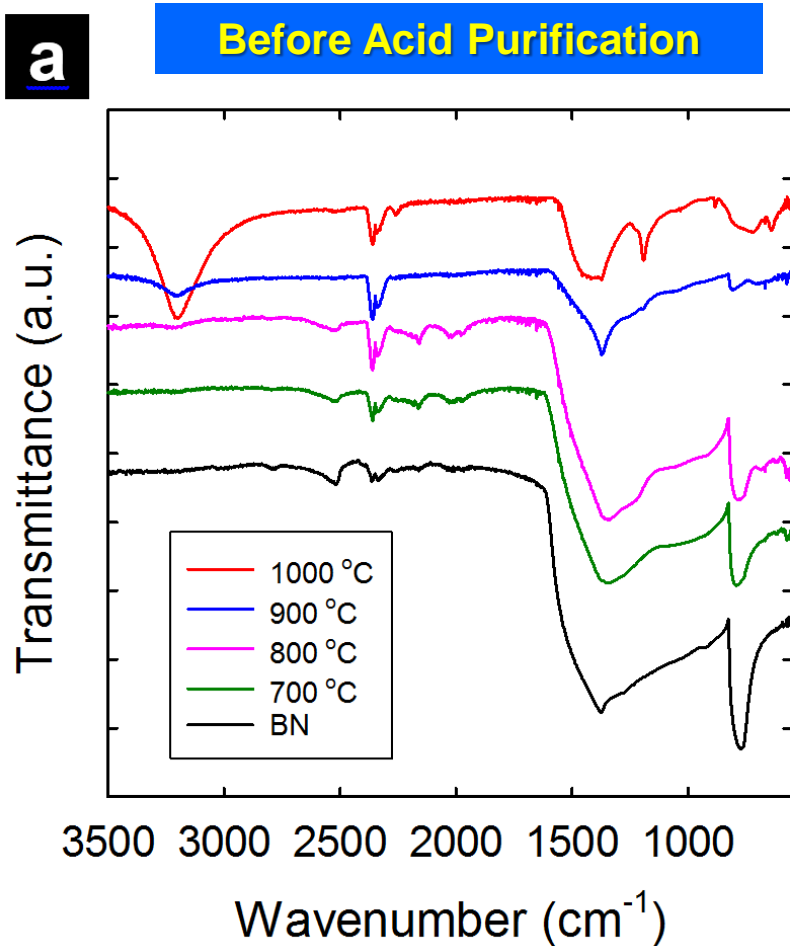


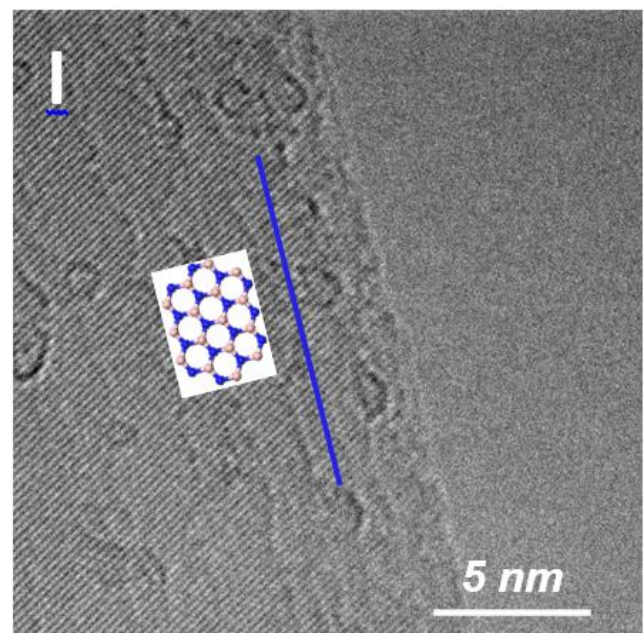
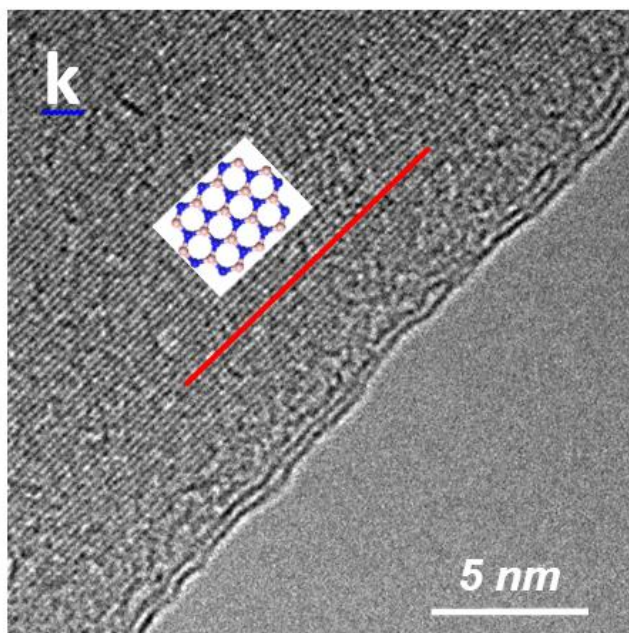
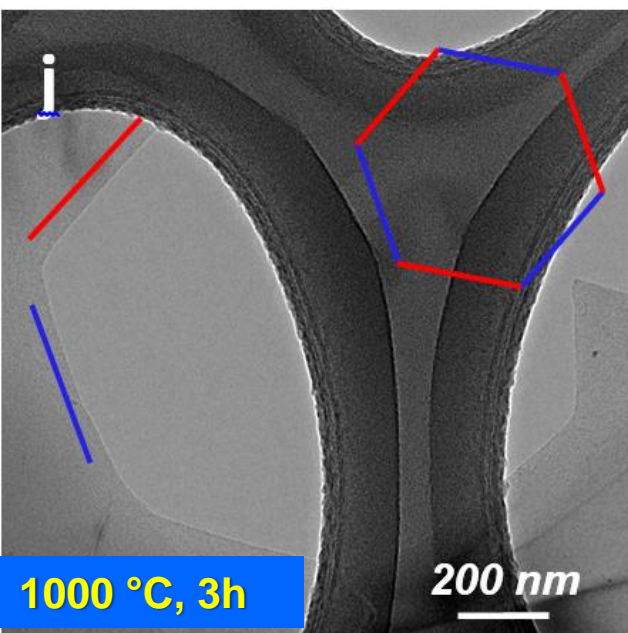
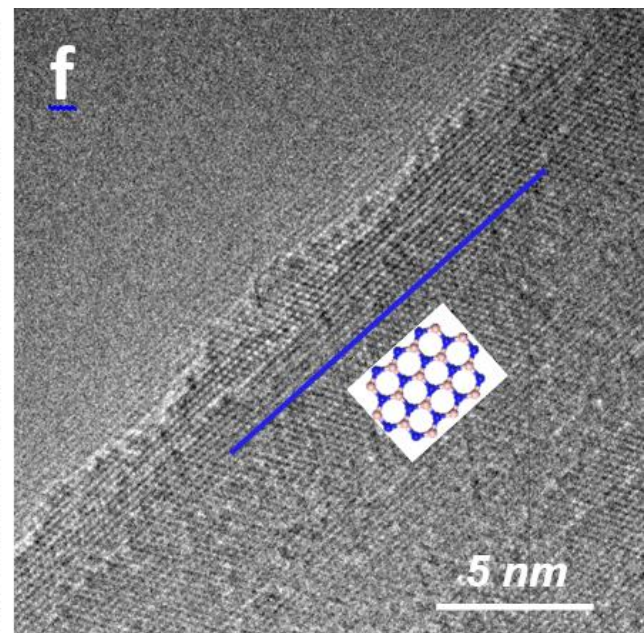
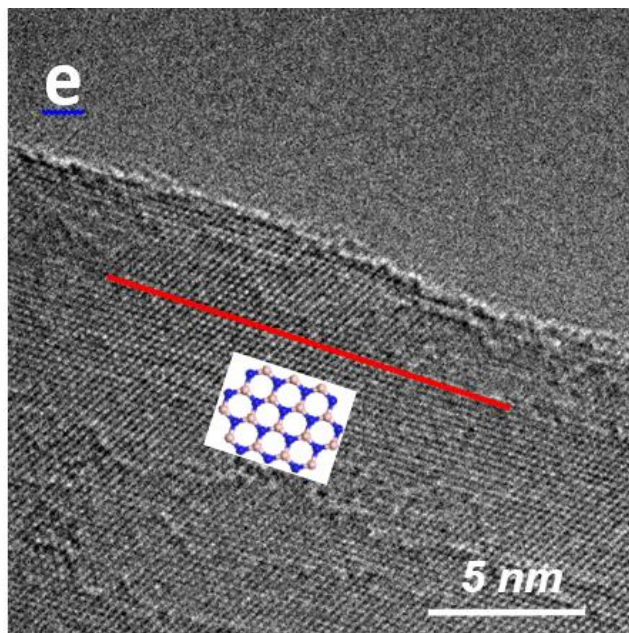
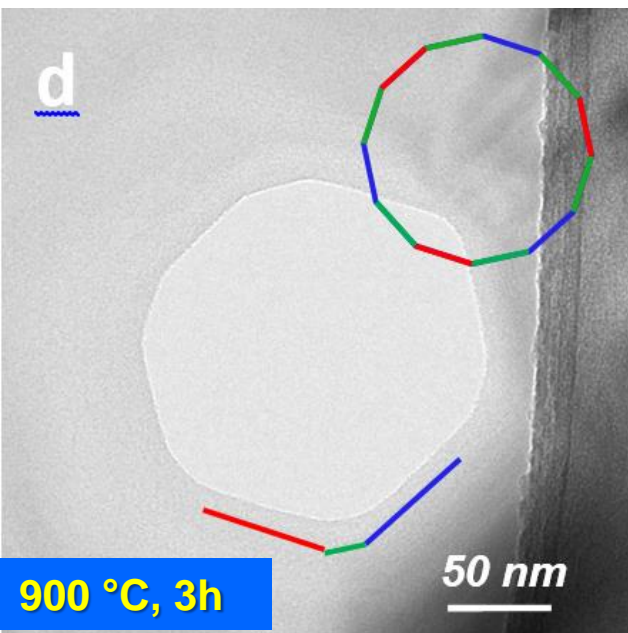
1000 °C, 3h
Acid-purified



After purification with nitric acid, **intrinsic shapes of pits/holes** were revealed.

FT-IR

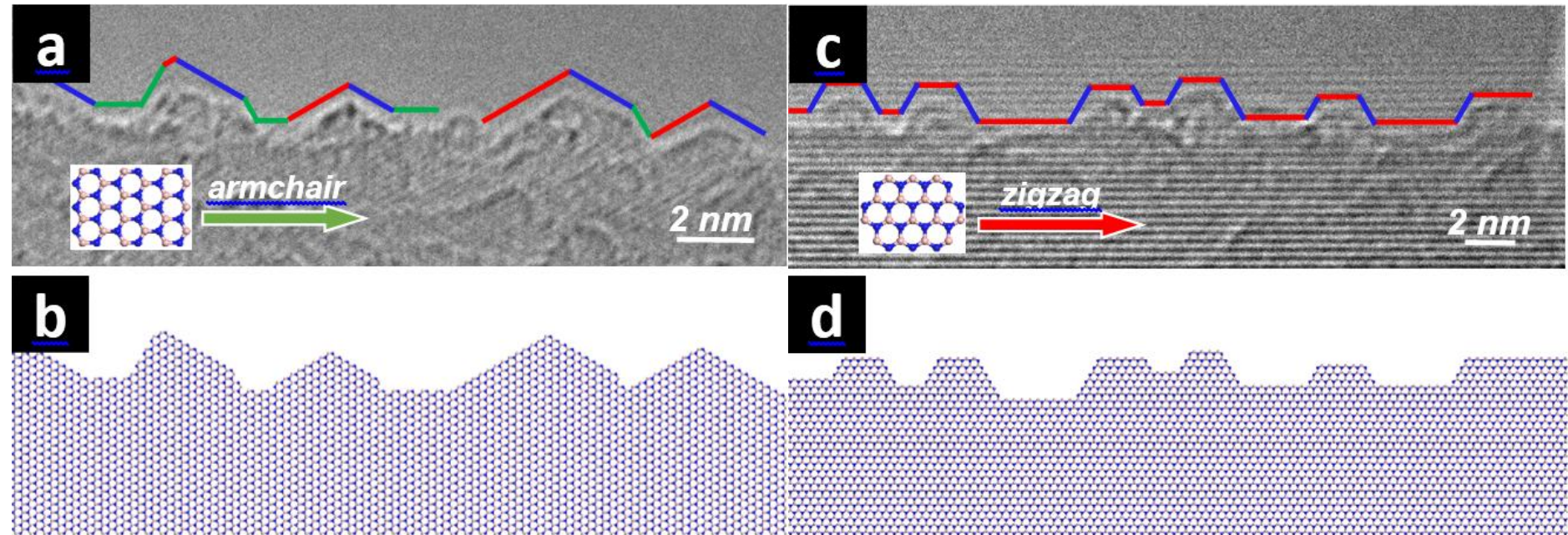




Zigzag-B Zigzag-N Armchair

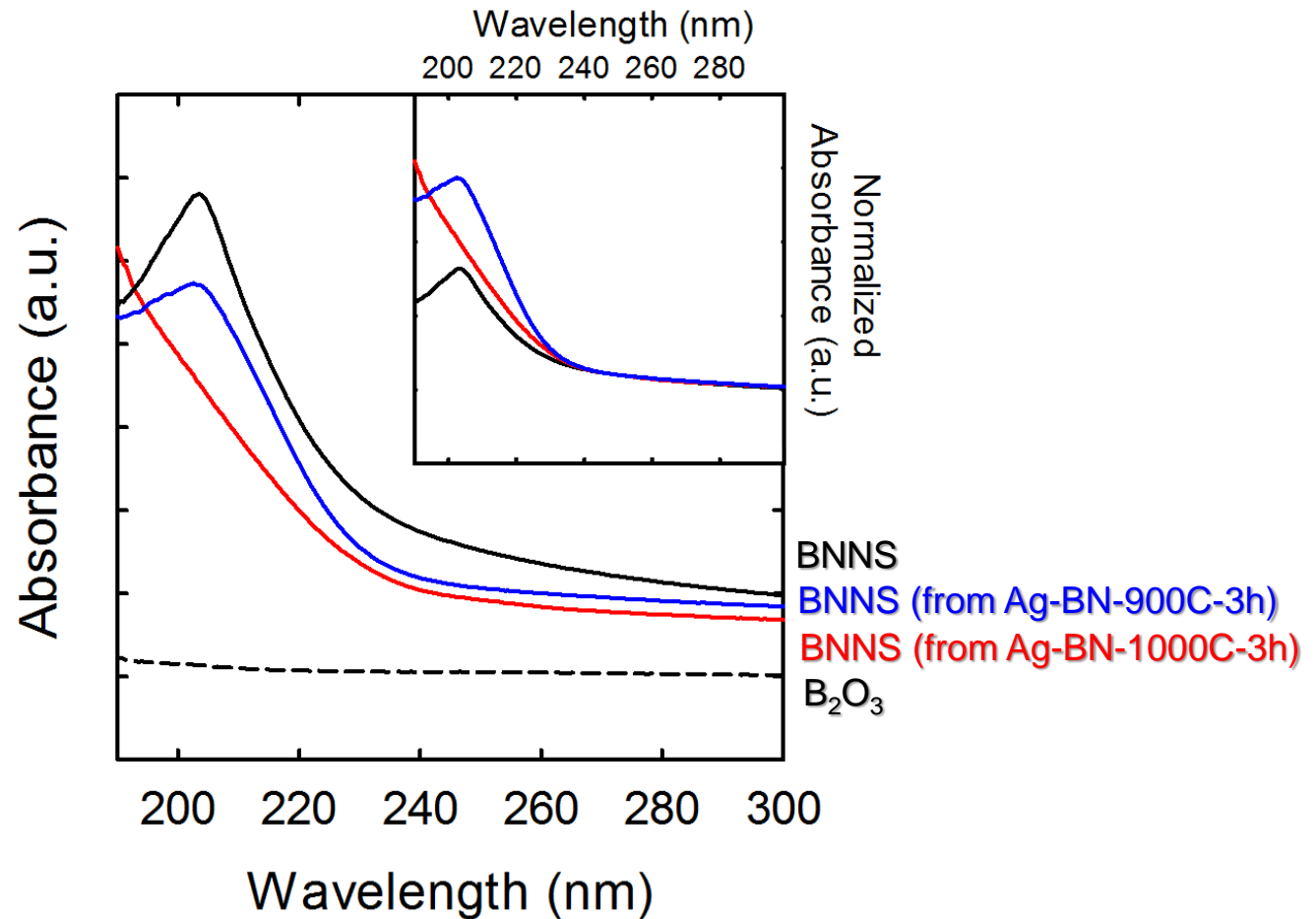
Note: HR-TEM resolution was insufficient to differentiate B vs. N

Zigzag-edge Enriched!



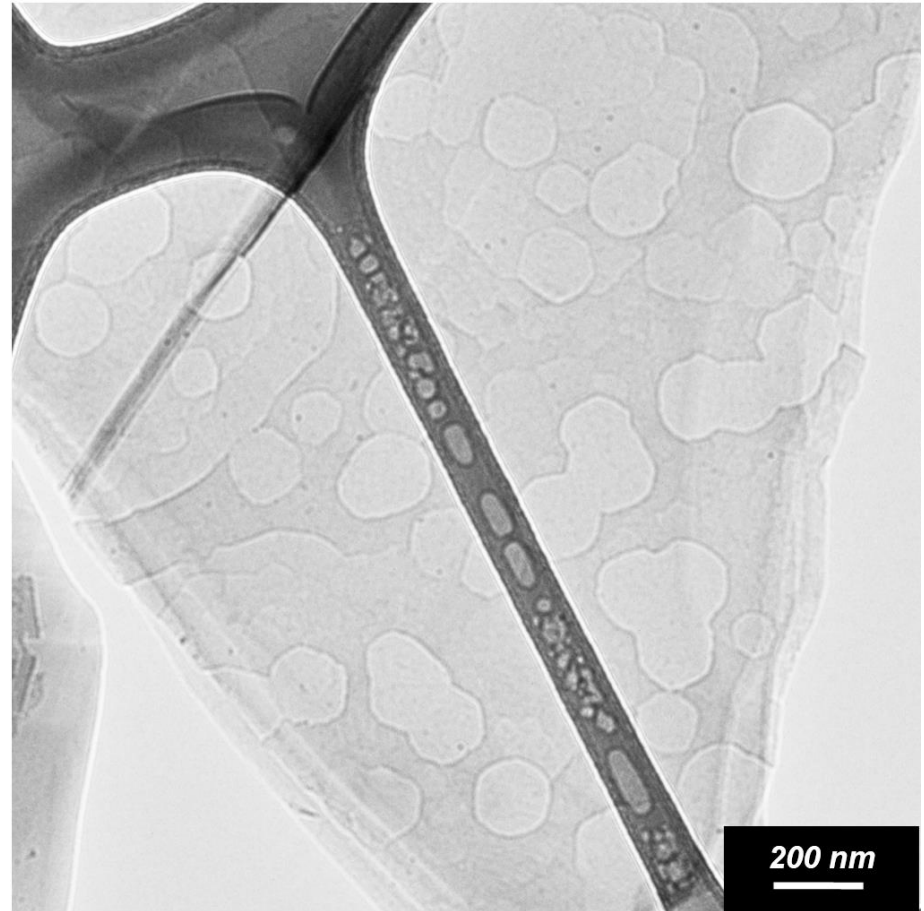
Zigzag-B Zigzag-N Armchair

Modulation of Bandgap?



Holey BNNS: Where to go from here?

- ❑ Scalability
- ❑ Hole density
- ❑ Properties:
 - Holey BNNS
 - Zigzag edge-enriched BNNS
- ❑ Applications
 - Membranes
 - Catalysis



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- Prof. Liming Dai (Case Western Reserve University)
- Prof. Zhongfang Chen (University of Puerto Rico)
- Prof. Hannes Schneipp (College of William & Mary)
- Prof. Frank Gupton (Virginia Commonwealth University)

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